

EN 1995-1-1

Design of timber structures



Storage building in Japan 4 Jh. v. Ch.



Stave church in Norway 13th century



Bridge across river Sinne (Switzerland)



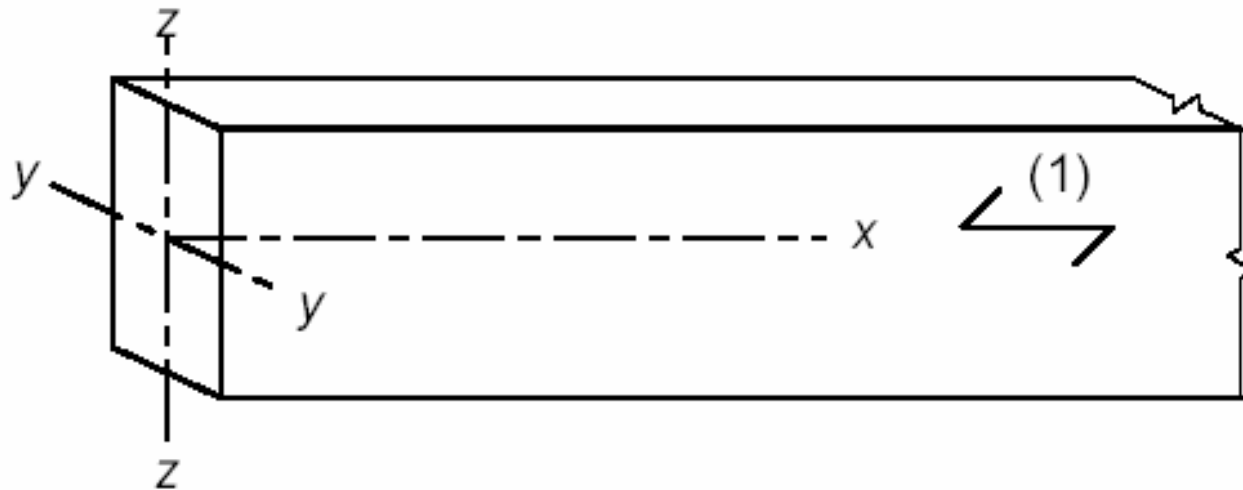
Faculty of architecture (Lyon)



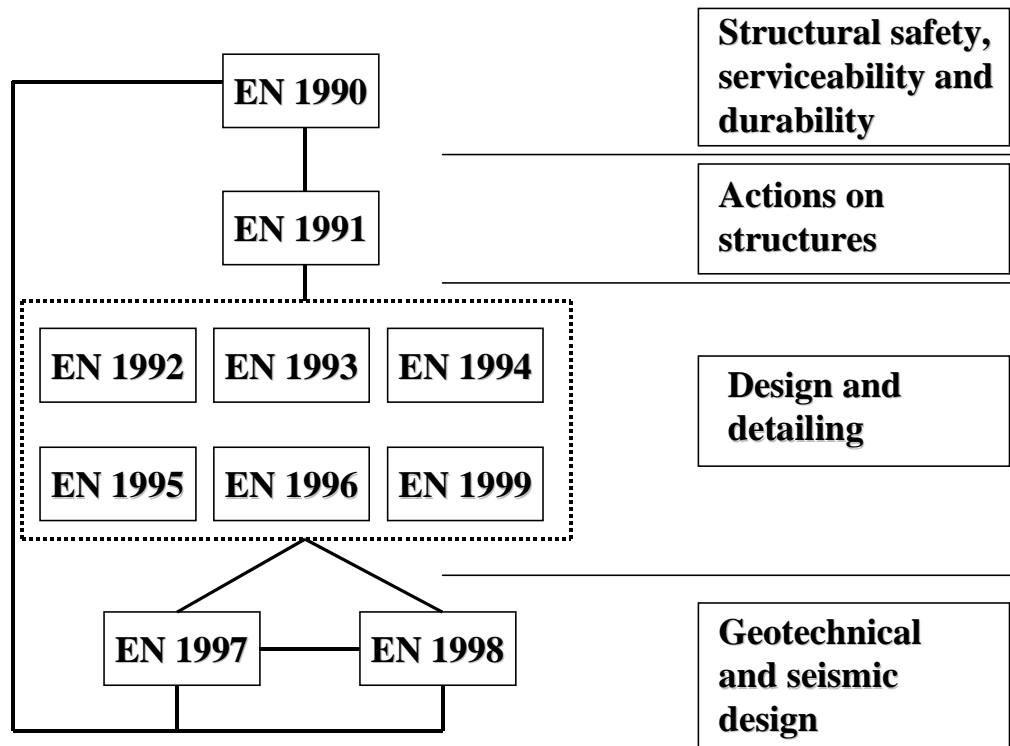
EN1995-1-1 Scope and structure

- **Section 1:** General definitions, terminology
- **Section 2:** Basis of design: Timber specific supplement to EN1990
- **Section 3:** Material properties to be used for design
- **Section 4:** Durability concept
- **Section 5:** Basis of structural analysis
- **Section 6:** Ultimate limit state design principles
- **Section 7:** Serviceability limit states
- **Section 8:** Fasteners
- **Section 9:** Design of components and assemblies
- **Section 10:** Workmanship, structural detailing and control

EN1995-1-1 - Definition of axes



Link of EN 1995-1-1 to EN1990 and EN1991



National Annex

- Contains nationally determined parameters
- These override EN1995-1-1 values
- Take account of national conditions, such as geographical or workmanship differences
- Are yet not published in all countries

Table 2.2 – Examples of load-duration assignment

| Load-duration class | Examples of loading |
|---------------------|--------------------------|
| Permanent | self-weight |
| Long-term | storage |
| Medium-term | imposed floor load, snow |
| Short-term | snow, wind |
| Instantaneous | wind, accidental load |



NOTE: Examples of load-duration assignment are given in Table 2.2. Since climatic loads (snow, wind) vary between countries, the assignment of load-duration classes may be specified in the National annex.

National choices overview

National choice is allowed in EN 1995-1-1 through clauses:

- 2.3.1.2(2)P Assignment of loads to load-duration classes;
- 2.3.1.3(1)P Assignment of structures to service classes;
- 2.4.1(1)P Partial factors for material properties;
- 6.4.3(7) Double tapered, curved and pitched cambered beams;
- 7.2(2) Limiting values for deflections;
- 7.3.3(2) Limiting values for vibrations;
- 8.3.1.2(4) Nailed timber-to-timber connections: Rules for nails in end grain;
- 8.3.1.2(7) Nailed timber-to-timber connections: Species sensitive to splitting;
- 9.2.4.1(7) Design method for wall diaphragms;
- 9.2.5.3(1) Bracing modification factors for beam or truss systems;
- 10.9.2(3) Erection of trusses with punched metal plate fasteners: Maximum bow;
- 10.9.2(4) Erection of trusses with punched metal plate fasteners: Maximum deviation.

General concept

Semi-probabilistic safety concept

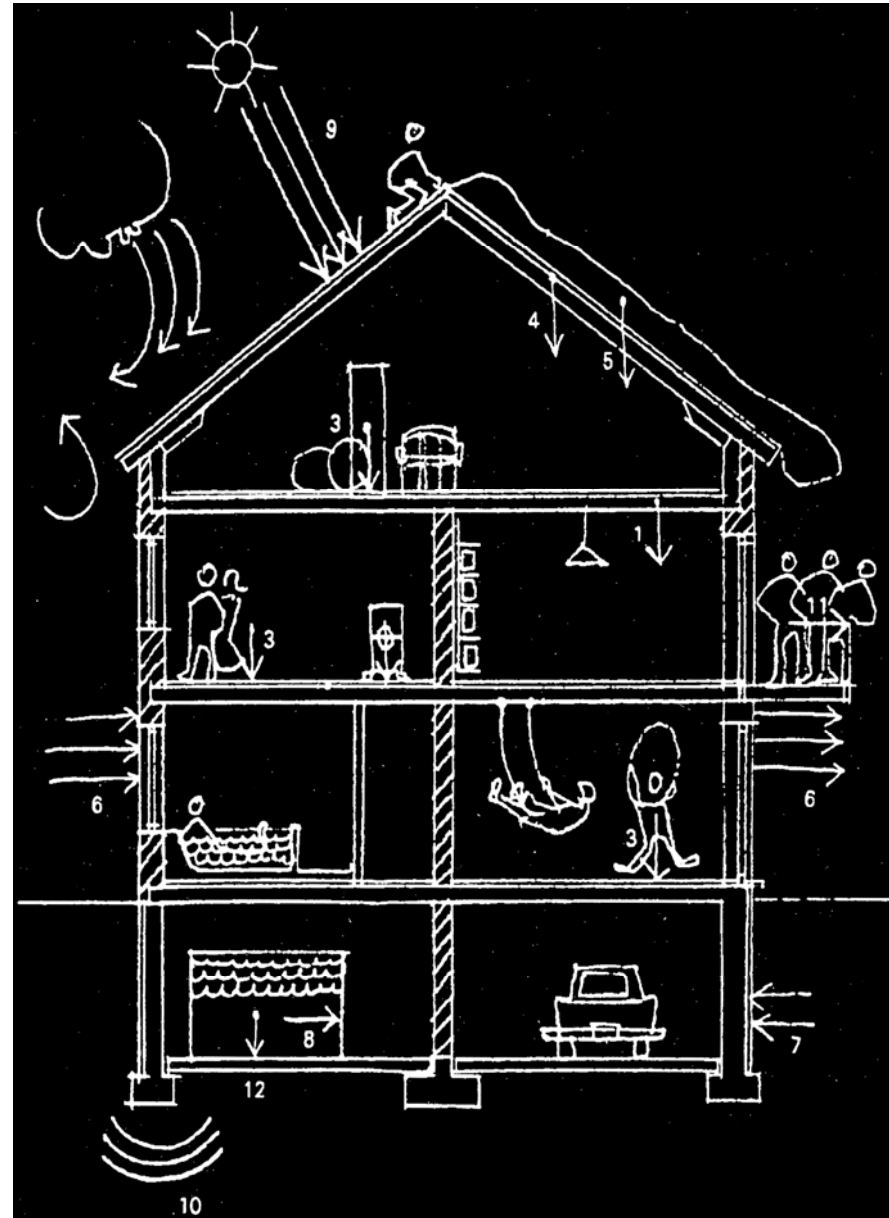
$$E_d \leq R_d$$

Effect of Actions:

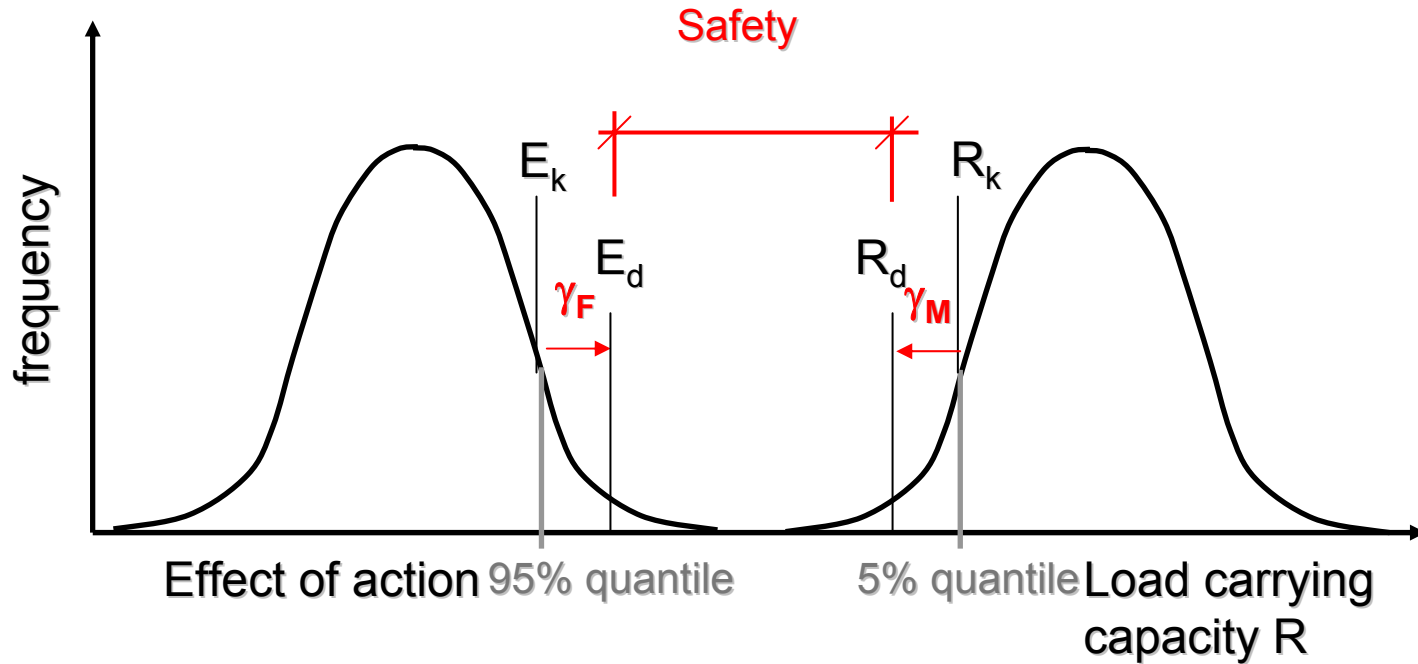
Self-Load
Wind
Snow
Variable loads
Temperature
Fire
.....

Resistance:

Structure
Structural Elements
Materials, E-Modulus etc.
cross sections,
Area, Moment of Inertia



Safety



Design situations

- Permanent situation (after erection of the structure)



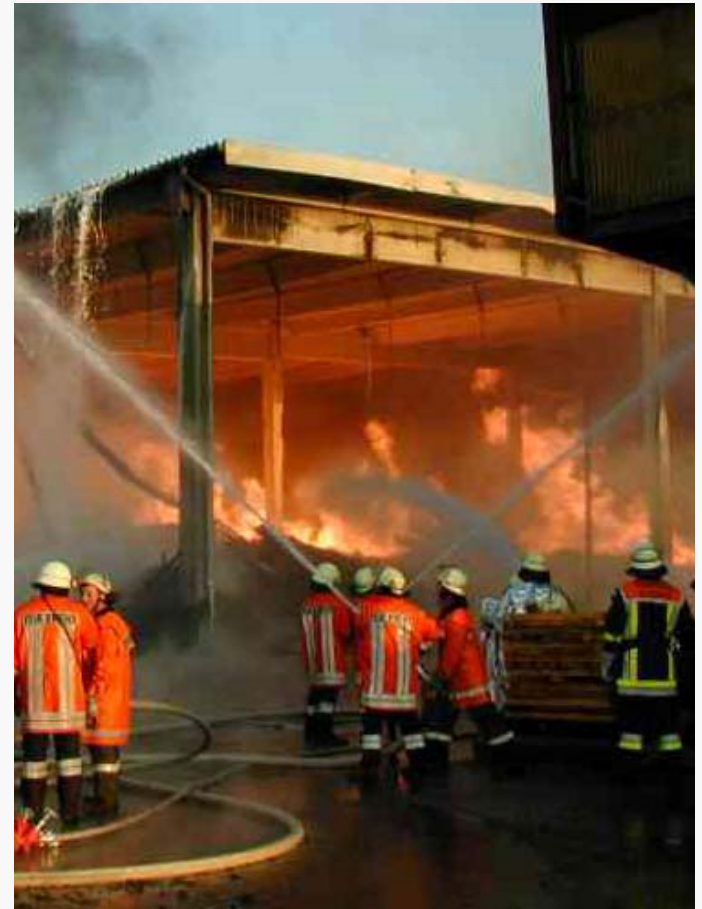
Design situations

- temporary situation (during erection)



Design situations

- Accidental situation
(impact, fire)



Limit states

- Ultimate limit states
- Serviceability limit states

For all design situations the limit states shall not be exceeded.

Limit state design

- Limit states are functional levels beyond which the structure no longer satisfies the performance criterias.
- Ultimate limit state:
 - Safety level
 - Concerns safety of people
 - Integrity of structure
- Serviceability limit state
 - Comfort of building user
 - No excessive deflection, vibration, cracks
 - Negotiable from project to project

Actions

- Characteristic Actions according to EN 1991

G_k e.g. self-weight

Q_k e.g. wind, snow, traffic

A_k e.g. impact

Ultimate limit state

Design values of actions

Basic combination:

$$\sum \gamma_{G,j} \cdot G_{k,j} + \gamma_{Q,1} \cdot Q_{k,1} + \sum \gamma_{Q,i} \cdot \psi_{0,i} \cdot Q_{k,i}$$

e.g. $1,35 \cdot G_k + 1,5 \cdot W_k + 1,5 \cdot 0,5 \cdot S_k$

simplified:

Most unfavourable variable action:

$$\sum \gamma_{G,j} \cdot G_{k,j} + \gamma_{Q1} \cdot Q_{k,1} \quad 1,35 \cdot G_k + 1,5 \cdot W_k$$

All unfavourable variable actions:

$$\sum \gamma_{G,j} \cdot G_{k,j} + 1,35 \cdot \sum Q_{k,i} \quad 1,35 \cdot (G_k + W_k + S_k)$$

Design values of actions; coefficient for representative values of actions:

From a statistic point of view it's unlikely that all actions/loads act at the same time with their fully values.

⇒ **Coefficient for representantive values of actions ψ**
(for exact national data see: National Annexes)

- ψ_0 **combination coefficient (in fundamental design situations)**
- ψ_1 **frequent coefficient (in accidental design situations and servicability calculations)**
- ψ_2 **quasi-permanent coefficient (in servicability calculations)**

Principle rule:

$$\gamma_G \cdot G_K + \gamma_{Q,1} \cdot Q_{K,1} + \sum_{i \geq 2} \psi_{0,i} \cdot \gamma_{Q,i} \cdot Q_{K,i}$$

Use of ψ_0 from the second variable action/load.

Combination factors

Table A1.1 - Recommended values of ψ factors for buildings

| Action | ψ_0 | ψ_1 | ψ_2 |
|---|----------|----------|----------|
| Imposed loads in buildings, category (see EN 1991-1-1) | | | |
| Category A : domestic, residential areas | 0,7 | 0,5 | 0,3 |
| Category B : office areas | 0,7 | 0,5 | 0,3 |
| Category C : congregation areas | 0,7 | 0,7 | 0,6 |
| Category D : shopping areas | 0,7 | 0,7 | 0,6 |
| Category E : storage areas | 1,0 | 0,9 | 0,8 |
| Category F : traffic area, vehicle weight $\leq 30\text{kN}$ | 0,7 | 0,7 | 0,6 |
| Category G : traffic area, $30\text{kN} < \text{vehicle weight} \leq 160\text{kN}$ | 0,7 | 0,5 | 0,3 |
| Category H : roofs | 0 | 0 | 0 |
| Snow loads on buildings (see EN 1991-1-3)* | | | |
| Finland, Iceland, Norway, Sweden | 0,70 | 0,50 | 0,20 |
| Remainder of CEN Member States, for sites located at altitude $H > 1000\text{ m a.s.l.}$ | 0,70 | 0,50 | 0,20 |
| Remainder of CEN Member States, for sites located at altitude $H \leq 1000\text{ m a.s.l.}$ | 0,50 | 0,20 | 0 |
| Wind loads on buildings (see EN 1991-1-4) | 0,6 | 0,2 | 0 |
| Temperature (non-fire) in buildings (see EN 1991-1-5) | 0,6 | 0,5 | 0 |
| NOTE The ψ values may be set by the National annex. * For countries not mentioned below, see relevant local conditions. | | | |

Combination factors

| Action | ψ_0 | ψ_1 | ψ_2 |
|----------------------------|----------|----------|----------|
| Domestic residential areas | 0,7 | 0,5 | 0,3 |
| Congregation areas | 0,7 | 0,7 | 0,6 |
| Storage areas | 1,0 | 0,9 | 0,8 |
| Wind | 0,6 | 0,5 | 0,0 |
| Snow (≤ 1000 m) | 0,5 | 0,2 | 0,0 |

Partial safety factors for actions (EN 1990)

| Action | permanent | variable |
|--------------|-------------------|------------------|
| favourable | $\gamma_G = 1,0$ | $\gamma_Q = 0$ |
| unfavourable | $\gamma_G = 1,35$ | $\gamma_Q = 1,5$ |

Safety Concept - simplified

Partial Safety Factors $\gamma_F (\gamma_G, \gamma_Q), \gamma_M$

$$G_k \times \gamma_G + Q_k \times \gamma_Q \leq k_{\text{mod}} \times R_k / \gamma_M \quad (\text{timber: } \gamma_M = 1,3)$$

Safety factors in case of fire or other accidental situations: $\gamma = 1,0$

Serviceability limit states

Calculation of

- deformations
- vibrations



III.1 Eurocode 5 in basic; loads/actions on structures

- the combination of actions under consideration

Increase the actions/load by partial safety factors γ (gamma factors)

$$G_d = \gamma_G \cdot G_k$$

$$Q_d = \gamma_Q \cdot Q_k$$

| <i>Design situation</i> | γ_G | γ_Q |
|---|-------------|------------|
| Structural design calculation | | |
| <i>favourable effect</i> | 1,0 | - |
| <i>unfavourable effect</i> | 1,35 | 1,5 |
| Check at servicability limit state | 1,0 | 1,0 |

less safety risks

Serviceability limit states

Design values of actions

characteristic (rare) combination:

$$\Sigma G_{k,j} + Q_{k,1} + \Sigma \psi_{0,i} \cdot Q_{k,i}$$

$$G_k + W_k + 0,5 \cdot S_k$$

quasi-permanent combination:

$$\Sigma G_{k,j} + \Sigma \psi_{2,i} \cdot Q_{k,i}$$

$$G_k + 0,0 \cdot W_k + 0,0 \cdot S_k$$

Comparison of safety concepts

| | Taking into account | Semi-probabilistic method | Concept of permissible stresses |
|--------|-----------------------------------|------------------------------|---------------------------------|
| Action | combinations | Combination factor ψ | |
| | Safety factor | | |
| timber | Load duration - and service-class | | |
| | Safety factor | | |

Comparison of safety concepts

| | Taking into account | Semi-probabilistic method | Concept of permissible stresses |
|--------|-----------------------------------|------------------------------|---------------------------------|
| Action | combinations | Combination factor ψ | $w+s/2$ or $s+w/2$ |
| | Safety factor | | |
| timber | Load duration - and service-class | | |
| | Safety factor | | |

Comparison of safety concepts

| | Taking into account | Semi-probabilistic method | Concept of permissible stresses |
|--------|-----------------------------------|--|---------------------------------|
| Action | combinations | Combination factor ψ | $w+s/2$ or $s+w/2$ |
| | Safety factor | $\gamma = 1,35$ (G) $\gamma = 1,50$ (Q) | |
| timber | Load duration - and service-class | | |
| | Safety factor | | |

Comparison of safety concepts

| | Taking into account | Semi-probabilistic method | Concept of permissible stresses |
|--------|-----------------------------------|--|--------------------------------------|
| Action | combinations | Combination factor ψ | $w+s/2$ or $s+w/2$ |
| | Safety factor | $\gamma = 1,35$ (G) $\gamma = 1,50$ (Q) | $\gamma = ?$ (permissible stress) |
| timber | Load duration - and service-class | | |
| | Safety factor | | |

Comparison of safety concepts

| | Taking into account | Semi-probabilistic method | Concept of permissible stresses |
|--------|-----------------------------------|---|--------------------------------------|
| Action | combinations | Combination factor ψ | $w+s/2$ or $s+w/2$ |
| | Safety factor | $\gamma = 1,35$ (G) $\gamma = 1,50$ (Q) | $\gamma = ?$ (permissible stress) |
| timber | Load duration - and service-class | k_{mod} 0,6 permanent, SC 1 0,9 short, SC 1 0,5 permanent, SC 3 0,7 short, SC 3 | |
| | Safety factor | | |

Comparison of safety concepts

| | Taking into account | Semi-probabilistic method | Concept of permissible stresses |
|--------|-----------------------------------|--|---|
| Action | combinations | Combination factor ψ | $w+s/2$ or $s+w/2$ |
| | Safety factor | $\gamma = 1,35$ (G) $\gamma = 1,50$ (Q) | $\gamma = ?$ (permissible stress) |
| timber | Load duration - and service-class | k_{mod} 0,6 permanent, SC 1 0,9 short, SC 1 0,5 permanent, SC 3 0,7 short, SC 3 | ? (permissible stress) Reduction of 1/6 (SC 3) |
| | Safety factor | | |

Comparison of safety concepts

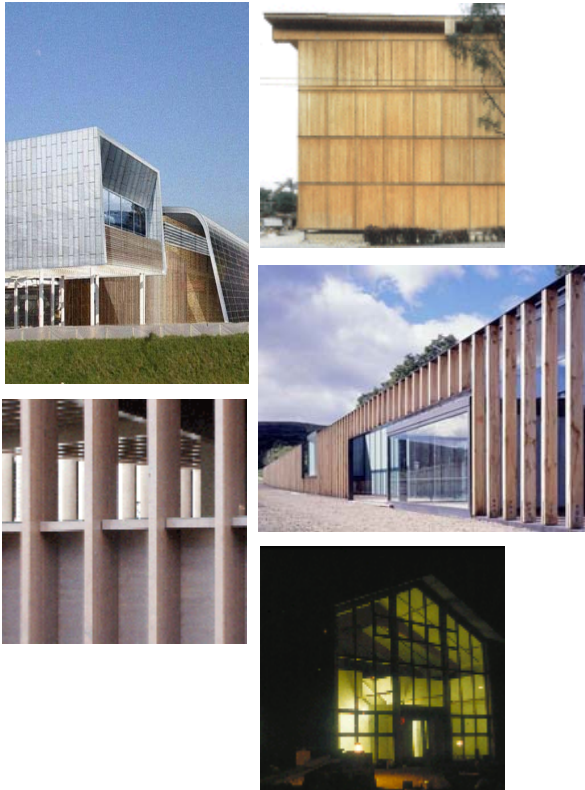
| | Taking into account | Semi-probabilistic method | Concept of permissible stresses |
|--------|-----------------------------------|--|---|
| Action | combinations | Combination factor ψ | $w+s/2$ or $s+w/2$ |
| | Safety factor | $\gamma = 1,35$ (G) $\gamma = 1,50$ (Q) | $\gamma = ?$ (permissible stress) |
| timber | Load duration - and service-class | k_{mod} 0,6 permanent, SC 1 0,9 short, SC 1 0,5 permanent, SC 3 0,7 short, SC 3 | ? (permissible stress) Reduction of 1/6 (SC 3) |
| | Safety factor | $\gamma = 1,3$ (5%-Quantil) | |

Comparison of safety concepts

| | Taking into account | Semi-probabilistic method | Concept of permissible stresses |
|--------|-----------------------------------|--|---|
| Action | combinations | Combination factor ψ | $w+s/2$ or $s+w/2$ |
| | Safety factor | $\gamma = 1,35$ (G) $\gamma = 1,50$ (Q) | $\gamma = ?$ (permissible stress) |
| timber | Load duration - and service-class | k_{mod} 0,6 permanent, SC 1 0,9 short, SC 1 0,5 permanent, SC 3 0,7 short, SC 3 | ? (permissible stress) Reduction of 1/6 (SC 3) |
| | Safety factor | $\gamma = 1,3$ (5%-Quantil) | $\gamma = ?$ (permissible stress) |

Materials and service classes

Steps for the designer



- Identify material strength and stiffness properties in supporting standard
- Establish modification factors
 - Material
 - Load
 - Service class
- Determine material resistance for calculation

Design value of material properties

$$X_d$$

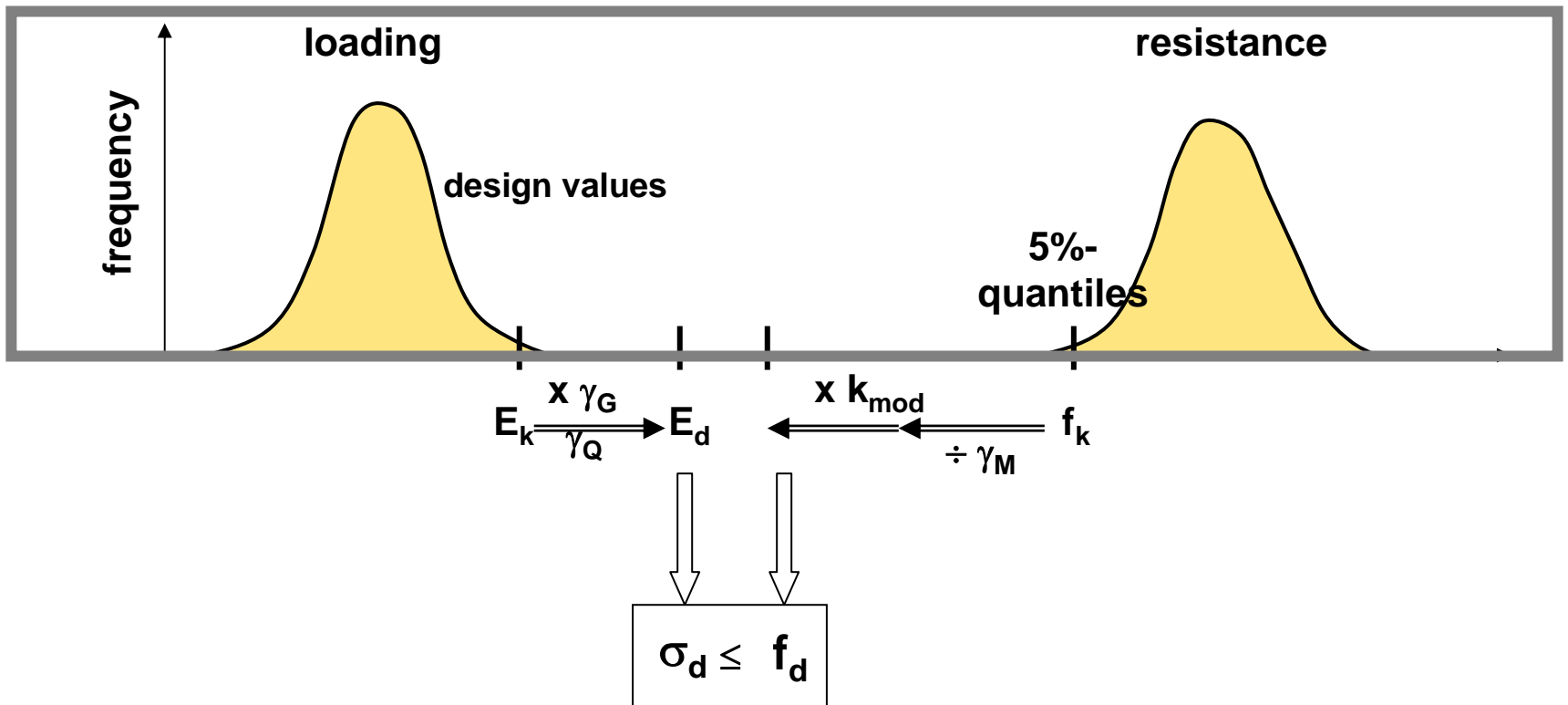
$$X_d = \frac{k_{\text{mod}} \cdot X_k}{\gamma_M}$$

X_k - characteristic value of a strength property

γ_M – partial factor for a material property

k_{mod} – modification factor, taking into account duration of load and moisture content

Structural design calculation



Characteristic values of material properties

- **5%-Quantil of strength properties, e.g.**
 - Bending strength
 - Tension strength
 - Capacity of a connection
- **Mean value of stiffness properties, e.g.**
 - Modulus of Elasticity
 - (exceptions: Theory of second order, buckling)

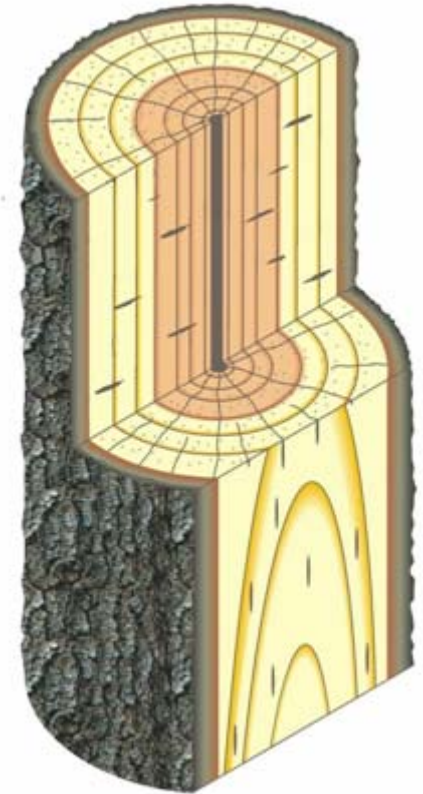
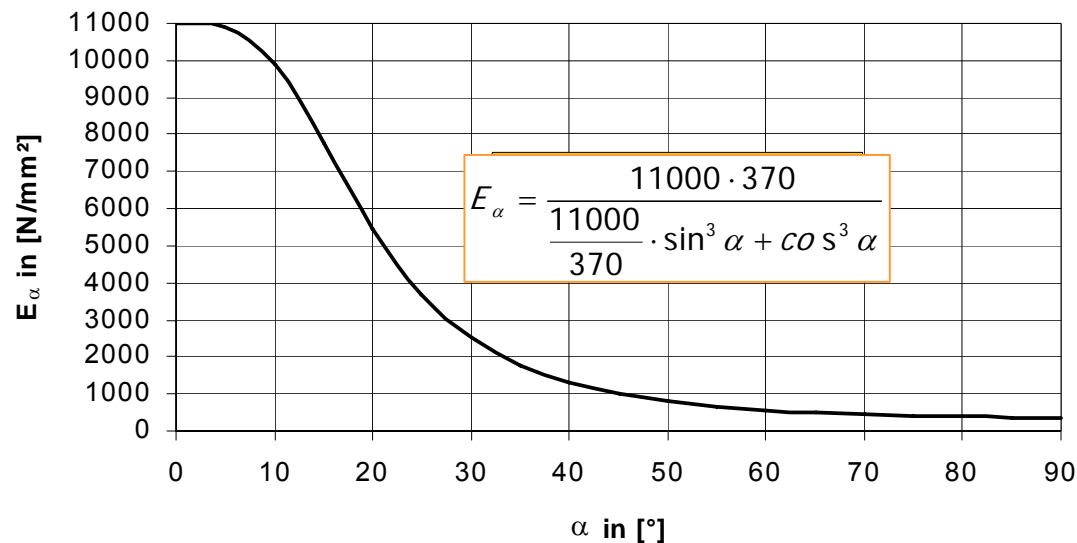
Partial safety factor γ_M

| | |
|-------------------------------|------|
| Fundamental combinations: | |
| Solid timber | 1,3 |
| Glued laminated timber | 1,25 |
| LVL, plywood, OSB, | 1,2 |
| Particleboards | 1,3 |
| Fibreboards, hard | 1,3 |
| Fibreboards, medium | 1,3 |
| Fibreboards, MDF | 1,3 |
| Fibreboards, soft | 1,3 |
| Connections | 1,3 |
| Punched metal plate fasteners | 1,25 |
| Accidental combinations | 1,0 |

Recommended material safety factor $\gamma_M = 1,3$

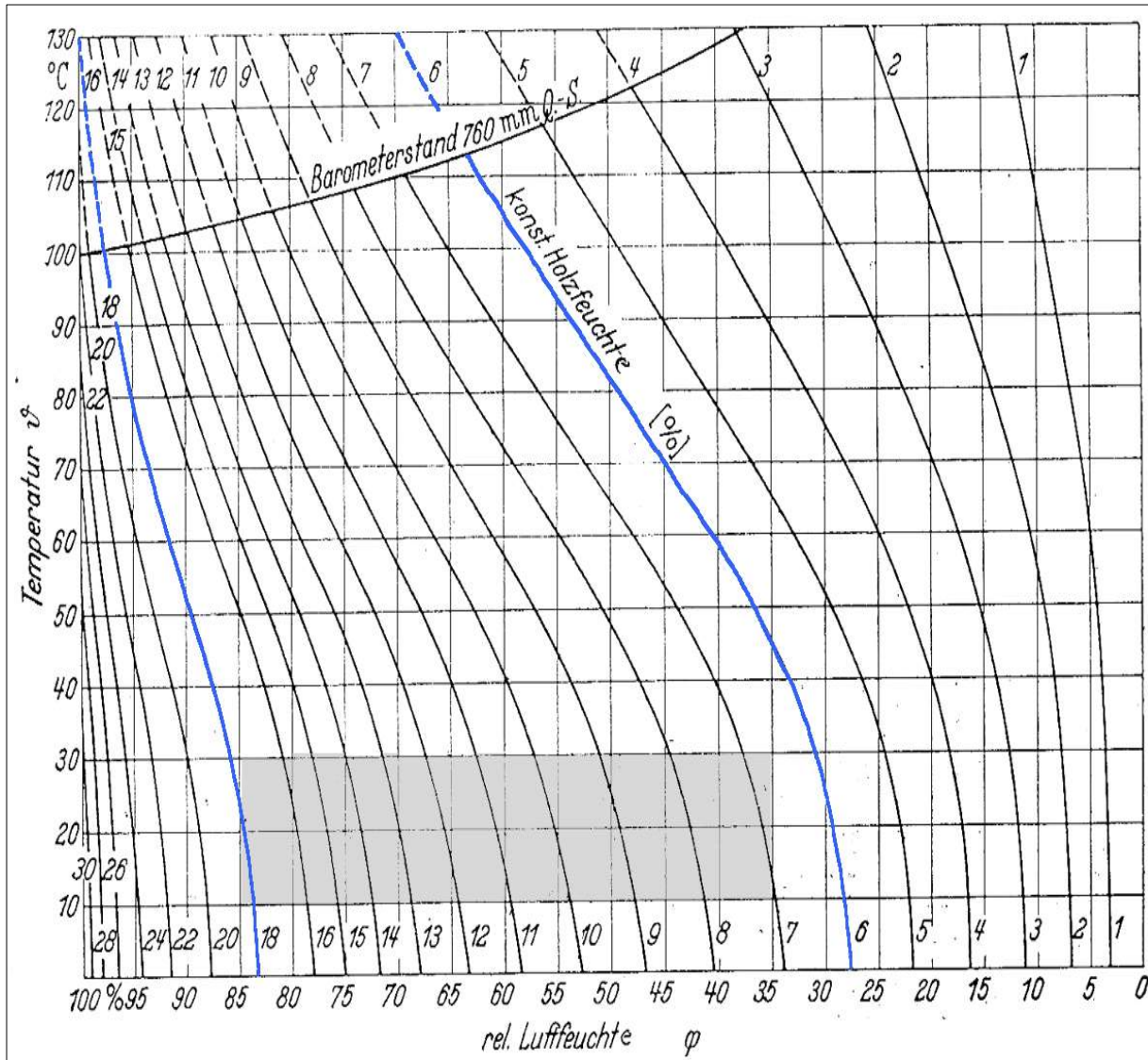
Mechanical properties in general

- Different in growth directions
- **Modulus of elasticity**



- **Mechanical properties are related to the density**

Hygroscoptic isotherms for fir timber by W.K. Loughborough, R. Keylwerth



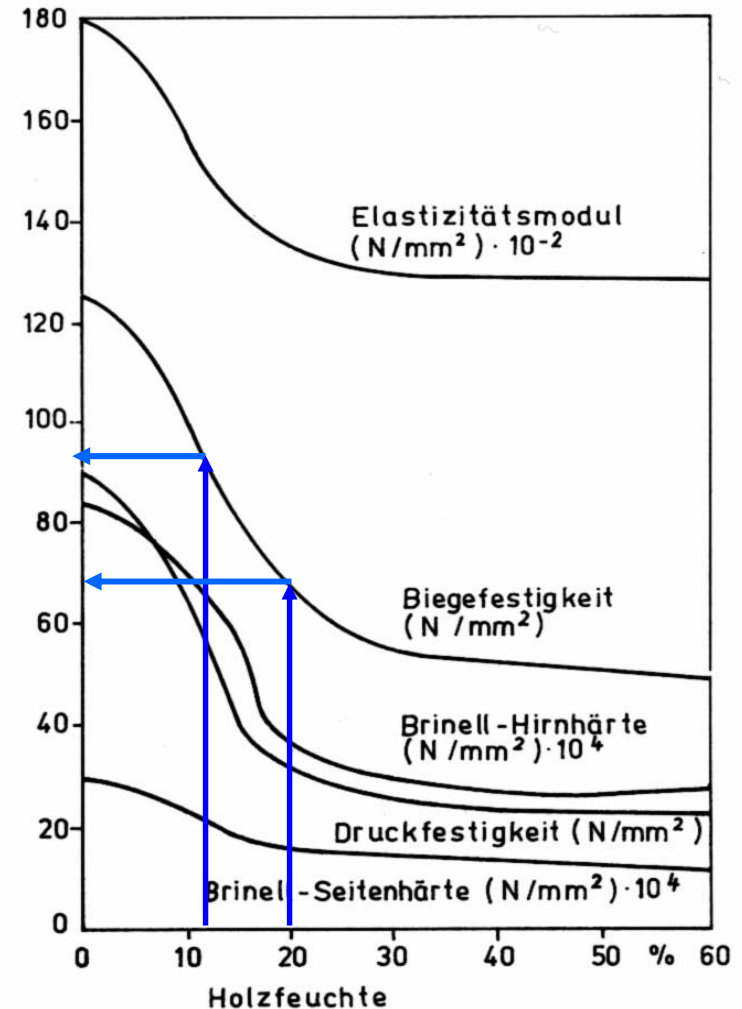
Effect of moisture content

- The mechanical properties of timber are moisture dependend!

Example

Change of moisture content from 12% to 20% leads to a significant reduction

$$\frac{68 \text{ N/mm}^2}{92 \text{ N/mm}^2} = 0,7391$$

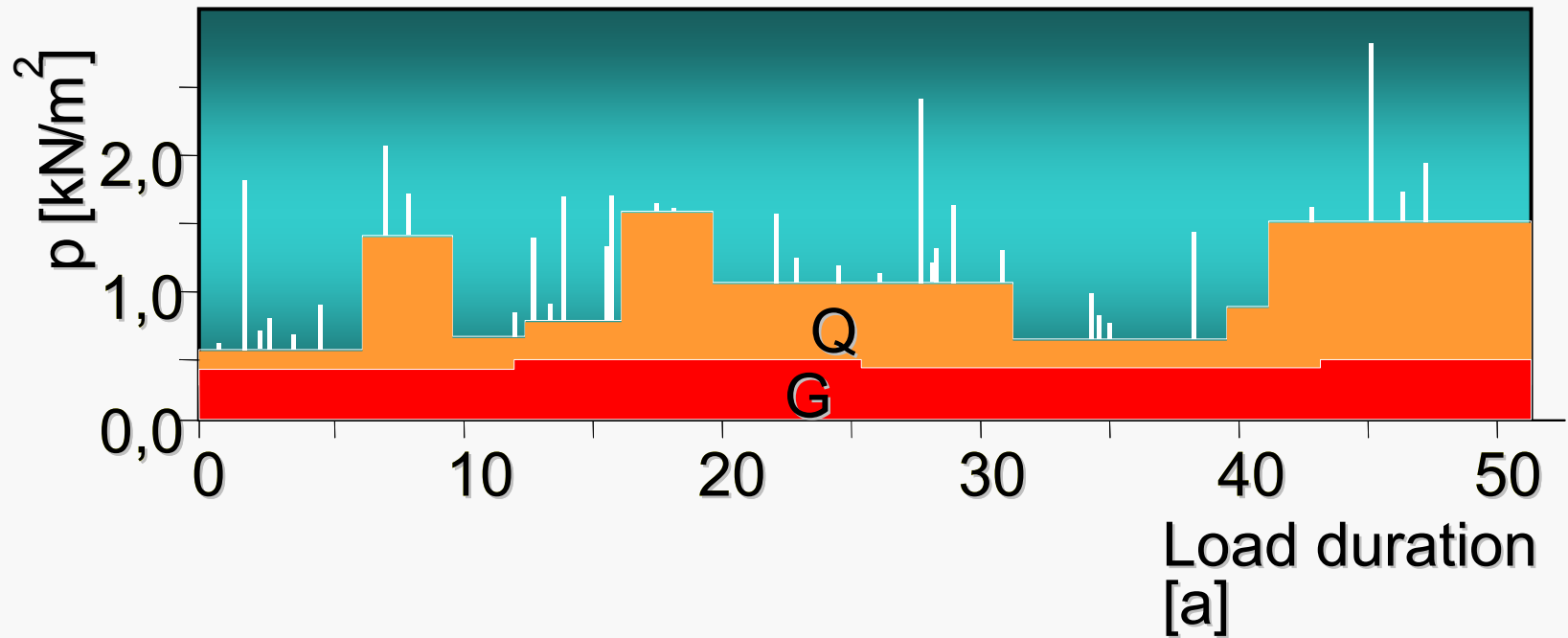


Moisture dependend strength properties are leading to

Service Classes

| Service Class | Average moisture content u_m | Environmental conditions |
|---------------|--------------------------------|----------------------------------|
| 1 | $u \leq 12\%$ | 20°C und 65% rel. humidity |
| 2 | $u \leq 20\%$ | 20°C und 85% rel. humidity |
| 3 | $u > 20\%$ | Higher humidity compared to SC 2 |

Actions on a floor



Load duration classes

Table 2.1 – Load-duration classes

| Load-duration class | Order of accumulated duration of characteristic load |
|----------------------------|---|
| Permanent | more than 10 years |
| Long-term | 6 months – 10 years |
| Medium-term | 1 week – 6 months |
| Short-term | less than one week |
| Instantaneous | |

Influence of service classes and duration of load

Ultimate limit state: $k_{\text{mod}} \cdot f_k$

k_{mod} for the action/load with shortest design situation

Serviceability limit state:

$$\left\{ \begin{array}{l} \frac{E}{1 + k_{\text{def}}} \\ w_{\text{el}} \cdot (1 + k_{\text{def}}) \end{array} \right.$$

separate for each action/load

Strength properties for timber (Tab. F. 5 DIN 1052)

(for exact national data see: National Annexes)

| Festigkeitsklasse (Sortierklasse nach DIN 4074-1) | | | C16 | C24 | C30 | C35 | C40 |
|---|--------------|-----------------------------|------|-------|-------|-------|-------|
| <i>Festigkeitskennwerte in N/mm²</i> | | | | | | | |
| Biegung | | $f_{m,k}$ ²⁾ | 16 | 24 | 30 | 35 | 40 |
| Zug | parallel | $f_{t,0,k}$ ²⁾ | 10 | 14 | 18 | 21 | 24 |
| | rechtwinklig | $f_{t,90,k}$ | 0,4 | 0,4 | 0,4 | 0,4 | 0,4 |
| Druck | parallel | $f_{c,0,k}$ | 17 | 21 | 23 | 25 | 26 |
| | rechtwinklig | $f_{c,90,k}$ | 2,2 | 2,5 | 2,7 | 2,8 | 2,9 |
| Schub und Torsion | | $f_{v,k}$ ^{3) 6)} | 2,7 | 2,7 | 2,7 | 2,7 | 2,7 |
| <i>Steifigkeitskennwerte in N/mm²</i> | | | | | | | |
| Elastizitätsmodul | parallel | $E_{0,mean}$ ⁴⁾ | 8000 | 11000 | 12000 | 13000 | 14000 |
| | rechtwinklig | $E_{90,mean}$ ⁴⁾ | 270 | 370 | 400 | 430 | 470 |
| Schubmodul | | G_{mean} ^{4) 5)} | 500 | 690 | 750 | 810 | 880 |
| <i>Rohdichtekennwerte in kg/m³</i> | | | | | | | |
| Rohdichte | | ρ_k | 310 | 350 | 380 | 400 | 420 |
| <p>1) Nur maschinen sortiert</p> <p>2) Nadelrundholz geschält ohne angeschnittene Faser: +20%</p> <p>3) Beim Nachweis von Querschnitten die mindestens 1,50 m vom Hirnholz entfernt liegen, darf $f_{v,k}$ um 30 % erhöht werden.</p> <p>4) Für die charakteristischen Steifigkeitskennwerte $E_{0,05}$, $E_{90,05}$ und G_{05} gelten die Rechenwerte: $E_{0,05} = 2/3 \cdot E_{0,mean}$ $E_{90,05} = 2/3 \cdot E_{90,mean}$ $G_{05} = 2/3 \cdot G_{mean}$</p> <p>5) Der zur Rollschubbeanspruchung gehörende Schubmodul darf mit $G_{R,mean} = 0,10 \cdot G_{mean}$ angenommen werden.</p> <p>6) Als Rechenwert für die charakteristische Rollschubfestigkeit des Holzes darf für alle Festigkeitsklassen mit $f_{R,k} = 1,0 \text{ N/mm}^2$ angenommen werden.</p> | | | | | | | |

Strength properties for glulam (Tab. F. 9 DIN 1052)

(for exact national data see: National Annexes)

| Festigkeitsklasse des Brettschichtholzes | | | GL 24 | | GL 28 | | GL 32 | | GL 36 | |
|---|--------------|-----------------------------|-------|-------|-------|-------|-------|-------|-------|-------|
| h = homogen c = kombiniert | | | h | c | h | c | h | c | h | c |
| Festigkeitskennwerte in N/mm² | | | | | | | | | | |
| Biegung | | $f_{m,y,k}$ ¹⁾ | 24 | 24 | 28 | 28 | 32 | 32 | 36 | 36 |
| | | $f_{m,z,k}$ ²⁾ | 28,8 | 24 | 33,6 | 28 | 38,4 | 32 | 43,2 | 36 |
| Zug | parallel | $f_{t,0,k}$ | 16,5 | 14 | 19,5 | 16,5 | 22,5 | 19,5 | 26 | 22,5 |
| | rechtwinklig | $f_{t,90,k}$ | 0,5 | 0,5 | 0,5 | 0,5 | 0,5 | 0,5 | 0,5 | 0,5 |
| Druck | parallel | $f_{c,0,k}$ | 24 | 21 | 26,5 | 24 | 29 | 26,5 | 31 | 29 |
| | rechtwinklig | $f_{c,90,k}$ | 2,7 | 2,4 | 3,0 | 2,7 | 3,3 | 3,0 | 3,6 | 3,3 |
| Schub und Torsion | | $f_{v,k}$ ³⁾ | 3,5 | 3,5 | 3,5 | 3,5 | 3,5 | 3,5 | 3,5 | 3,5 |
| Steifigkeitskennwerte in N/mm² | | | | | | | | | | |
| Elastizitätsmodul | parallel | $E_{0,mean}$ ⁴⁾ | 11600 | 11600 | 12600 | 12600 | 13700 | 13700 | 14700 | 14700 |
| | rechtwinklig | $E_{90,mean}$ ⁴⁾ | 390 | 320 | 420 | 390 | 460 | 420 | 490 | 460 |
| Schubmodul | | G_{mean} ^{4) 5)} | 720 | 590 | 780 | 720 | 850 | 780 | 910 | 850 |
| Rohdichtekennwerte in kg/m³ | | | | | | | | | | |
| Rohdichte | | ρ_k | 380 | 350 | 410 | 380 | 430 | 410 | 450 | 430 |
| ¹⁾ Bei Brettschichtholz mit liegenden Lamellen und einer Querschnittshöhe $H \leq 600$ mm darf $f_{m,y,k}$ mit folgendem Faktor multipliziert werden: $(600 / H)^{0,14} \leq 1,1$ ²⁾ Brettschichtholz mit mindestens 4 hochkant stehenden Lamellen ³⁾ Als Rechenwert für die charakteristische Rollschubfestigkeit des Holzes darf für alle Festigkeitsklassen $f_{R,k} = 1,0$ N/mm ² angenommen werden. ⁴⁾ Für die charakteristischen Steifigkeitskennwerte $E_{0,05}$, $E_{90,05}$ und G_{05} gelten die Rechenwerte: $E_{0,05} = 5/6 \cdot E_{0,mean}$ $E_{90,05} = 5/6 \cdot E_{90,mean}$ $G_{05} = 5/6 \cdot G_{mean}$ ⁵⁾ Der zur Rollschubbeanspruchung gehörende Schubmodul darf mit $G_{R,mean} = 0,10 \cdot G_{mean}$ angenommen werden. | | | | | | | | | | |

k_{mod} - und k_{def} -values

- Modification value k_{mod} und deformation value k_{def} taking into account service class and load duration

k_{mod} Modification value for ultimate limit state design

k_{def} Deformation value for serviceability limit state design

k_{mod} - values

Table 3.1 – Values of k_{mod}

| Material | Standard | Service class | Load-duration class | | | | |
|------------------------|--|---------------|---------------------|------------------|--------------------|-------------------|----------------------|
| | | | Permanent action | Long term action | Medium term action | Short term action | Instantaneous action |
| Solid timber | EN 14081-1 | 1 | 0,60 | 0,70 | 0,80 | 0,90 | 1,10 |
| | | 2 | 0,60 | 0,70 | 0,80 | 0,90 | 1,10 |
| | | 3 | 0,50 | 0,55 | 0,65 | 0,70 | 0,90 |
| Glued laminated timber | EN 14080 | 1 | 0,60 | 0,70 | 0,80 | 0,90 | 1,10 |
| | | 2 | 0,60 | 0,70 | 0,80 | 0,90 | 1,10 |
| | | 3 | 0,50 | 0,55 | 0,65 | 0,70 | 0,90 |
| LVL | EN 14374, EN 14279 | 1 | 0,60 | 0,70 | 0,80 | 0,90 | 1,10 |
| | | 2 | 0,60 | 0,70 | 0,80 | 0,90 | 1,10 |
| | | 3 | 0,50 | 0,55 | 0,65 | 0,70 | 0,90 |
| Plywood | EN 636 Part 1, Part 2, Part 3 Part 2, Part 3 Part 3 | 1 | 0,60 | 0,70 | 0,80 | 0,90 | 1,10 |
| | | 2 | 0,60 | 0,70 | 0,80 | 0,90 | 1,10 |
| | | 3 | 0,50 | 0,55 | 0,65 | 0,70 | 0,90 |
| OSB | EN 300 OSB/2 OSB/3, OSB/4 OSB/3, OSB/4 | 1 | 0,30 | 0,45 | 0,65 | 0,85 | 1,10 |
| | | 1 | 0,40 | 0,50 | 0,70 | 0,90 | 1,10 |
| | | 2 | 0,30 | 0,40 | 0,55 | 0,70 | 0,90 |
| Particle-board | EN 312 Part 4, Part 5 Part 5 Part 6, Part 7 Part 7 | 1 | 0,30 | 0,45 | 0,65 | 0,85 | 1,10 |
| | | 2 | 0,20 | 0,30 | 0,45 | 0,60 | 0,80 |
| | | 1 | 0,40 | 0,50 | 0,70 | 0,90 | 1,10 |
| | | 2 | 0,30 | 0,40 | 0,55 | 0,70 | 0,90 |
| Fibreboard, hard | EN 622-2 HB.LA, HB.HLA 1 or 2 HB.HLA1 or 2 | 1 | 0,30 | 0,45 | 0,65 | 0,85 | 1,10 |
| | | 2 | 0,20 | 0,30 | 0,45 | 0,60 | 0,80 |
| Fibreboard, medium | EN 622-3 MBH.LA1 or 2 MBH.HLS1 or 2 MBH.HLS1 or 2 | 1 | 0,20 | 0,40 | 0,60 | 0,80 | 1,10 |
| | | 1 | 0,20 | 0,40 | 0,60 | 0,80 | 1,10 |
| | | 2 | – | – | – | 0,45 | 0,80 |
| Fibreboard, MDF | EN 622-5 MDF.LA, MDF.HLS MDF.HLS | 1 | 0,20 | 0,40 | 0,60 | 0,80 | 1,10 |
| | | 2 | – | – | – | 0,45 | 0,80 |

k_{def} -values

Table 3.2 – Values of k_{def} for timber and wood-based materials

| Material | Standard | Service class | | |
|------------------------|--|---------------|-----------|--------|
| | | 1 | 2 | 3 |
| Solid timber | EN 14081-1 | 0,80 | 0,80 | 2,00 |
| Glued Laminated timber | EN 14080 | 0,80 | 0,80 | 2,00 |
| LVL | EN 14374, EN 14279 | 0,80 | 0,80 | 2,00 |
| Plywood | EN 636 | | | |
| | Part 1 | 0,80 | – | – |
| | Part 2 | 0,80 | 1,00 | – |
| | Part 3 | 0,80 | 1,00 | 2,50 |
| OSB | EN 300 | | | |
| | OSB/2 | 2,25 | – | – |
| | OSB/3, OSB/4 | 1,50 | 2,25 | – |
| Particleboard | EN 312 | | | |
| | Part 4 | 2,25 | – | – |
| | Part 5 | 2,25 | 3,00 | – |
| | Part 6 | 1,50 | – | – |
| | Part 7 | 1,50 | 2,25 | – |
| Fibreboard, hard | EN 622-2 | | | |
| | HB.LA HB.HLA1, HB.HLA2 | 2,25 2,25 | – 3,00 | – – |
| Fibreboard, medium | EN 622-3 | | | |
| | MBH.LA1, MBH.LA2 MBH.HLS1, MBH.HLS2 | 3,00 3,00 | – 4,00 | – – |
| Fibreboard, MDF | EN 622-5 | | | |
| | MDF.LA MDF.HLS | 2,25 2,25 | – 3,00 | – – |

Size factors

Size factors taking into account volume effects

k_h is a variable factor in correlation with the reference depth in bending

Solid timber

$$k_h = \min \left\{ \left(\frac{150}{h} \right)^{0,2} \right. \\ \left. 1,3 \right\}$$

Glulam

$$k_h = \min \left\{ \left(\frac{600}{h} \right)^{0,1} \right. \\ \left. 1,1 \right\}$$

LVL

$$k_h = \min \left\{ \left(\frac{300}{h} \right)^s \right. \\ \left. 1,2 \right\}$$

Strength Classes – solid timber



Strength Classes – solid timber

Visual grading:

Criteria: Knots, cracks, discoloration, bark etc.

Reliability ??

Mechanically grading:

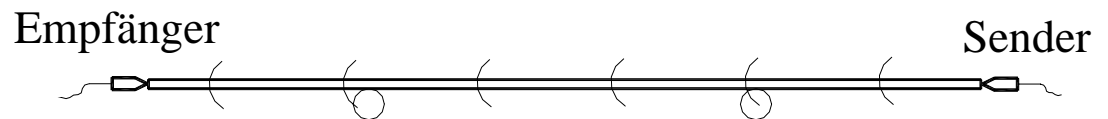
Bending principle:



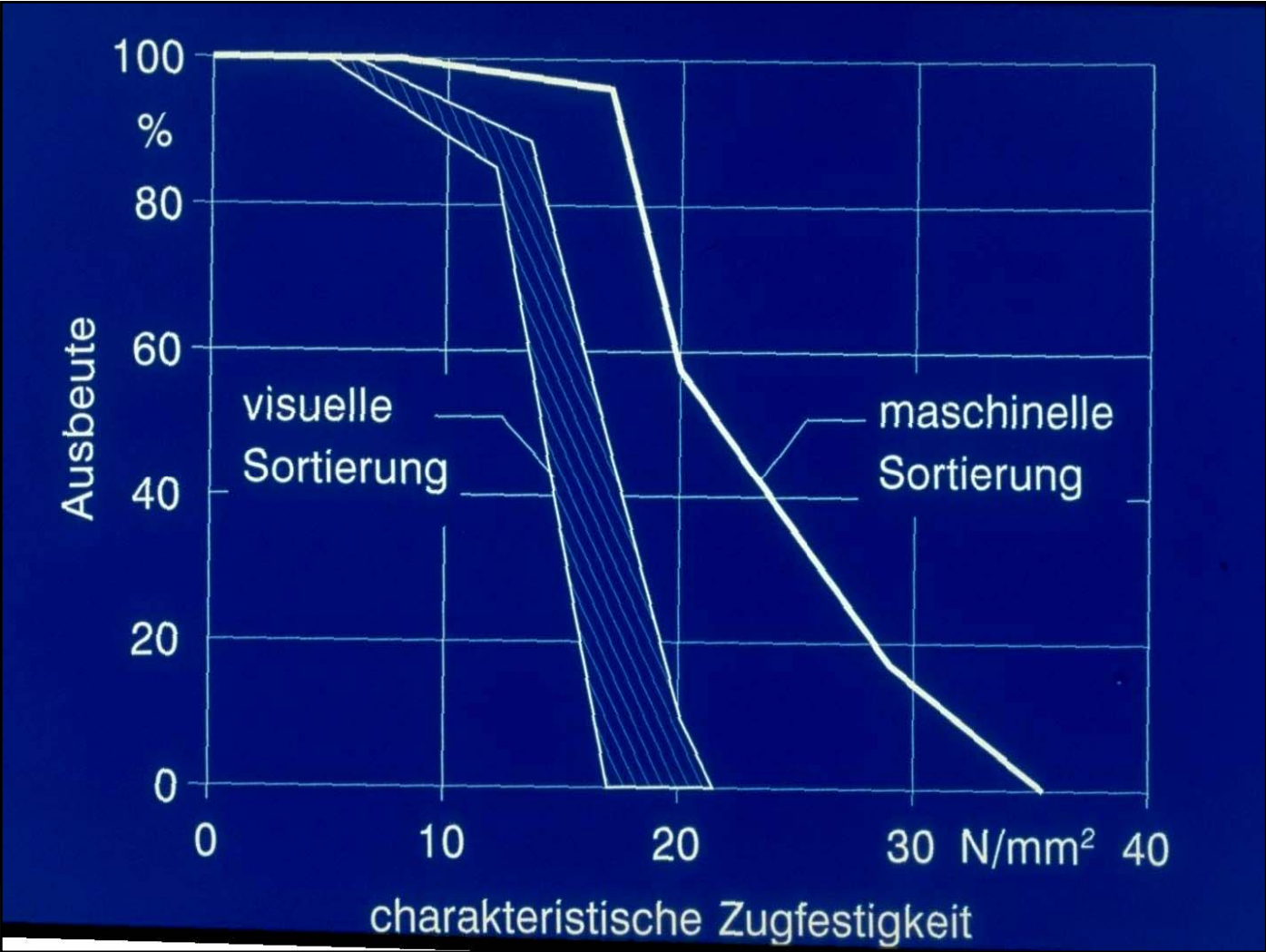
Measurement of natural frequency:



Radiation:



Grading



Strength Classes – solid timber (EN 338)

Table 1 — Strength classes - Characteristic values

| | | Poplar and softwood species | | | | | | | | | | | | Hardwood species | | | | | |
|---|---------------|-----------------------------|------|------|------|------|------|------|------|------|------|------|------|------------------|------|------|------|------|------|
| | | C14 | C16 | C18 | C20 | C22 | C24 | C27 | C30 | C35 | C40 | C45 | C50 | D30 | D35 | D40 | D50 | D60 | D70 |
| Strength properties (in N/mm ²) | | | | | | | | | | | | | | | | | | | |
| Bending | $f_{m,k}$ | 14 | 16 | 18 | 20 | 22 | 24 | 27 | 30 | 35 | 40 | 45 | 50 | 30 | 35 | 40 | 50 | 60 | 70 |
| Tension parallel | $f_{t0,k}$ | 8 | 10 | 11 | 12 | 13 | 14 | 16 | 18 | 21 | 24 | 27 | 30 | 18 | 21 | 24 | 30 | 36 | 42 |
| Tension perpendicular | $f_{t90,k}$ | 0,4 | 0,5 | 0,5 | 0,5 | 0,5 | 0,5 | 0,6 | 0,6 | 0,6 | 0,6 | 0,6 | 0,6 | 0,6 | 0,6 | 0,6 | 0,6 | 0,6 | 0,6 |
| Compression parallel | $f_{c0,k}$ | 16 | 17 | 18 | 19 | 20 | 21 | 22 | 23 | 25 | 26 | 27 | 29 | 23 | 25 | 26 | 29 | 32 | 34 |
| Compression perpendicular | $f_{c90,k}$ | 2,0 | 2,2 | 2,2 | 2,3 | 2,4 | 2,5 | 2,6 | 2,7 | 2,8 | 2,9 | 3,1 | 3,2 | 8,0 | 8,4 | 8,8 | 9,7 | 10,5 | 13,5 |
| Shear | $f_{v,k}$ | 1,7 | 1,8 | 2,0 | 2,2 | 2,4 | 2,5 | 2,8 | 3,0 | 3,4 | 3,8 | 3,8 | 3,8 | 3,0 | 3,4 | 3,8 | 4,6 | 5,3 | 6,0 |
| Stiffness properties (in kN/mm ²) | | | | | | | | | | | | | | | | | | | |
| Mean modulus of elasticity parallel | $E_{0,mean}$ | 7 | 8 | 9 | 9,5 | 10 | 11 | 11,5 | 12 | 13 | 14 | 15 | 16 | 10 | 10 | 11 | 14 | 17 | 20 |
| 5% modulus of elasticity parallel | $E_{0,05}$ | 4,7 | 5,4 | 6,0 | 6,4 | 6,7 | 7,4 | 7,7 | 8,0 | 8,7 | 9,4 | 10,0 | 10,7 | 8,0 | 8,7 | 9,4 | 11,8 | 14,3 | 16,8 |
| Mean modulus of elasticity perpendicular | $E_{90,mean}$ | 0,23 | 0,27 | 0,30 | 0,32 | 0,33 | 0,37 | 0,38 | 0,40 | 0,43 | 0,47 | 0,50 | 0,53 | 0,64 | 0,69 | 0,75 | 0,93 | 1,13 | 1,33 |
| Mean shear modulus | G_{mean} | 0,44 | 0,5 | 0,56 | 0,59 | 0,63 | 0,69 | 0,72 | 0,75 | 0,81 | 0,88 | 0,94 | 1,00 | 0,60 | 0,65 | 0,70 | 0,88 | 1,06 | 1,25 |

Strength Classes – glulam (EN 1194)



Strength Classes – glulam (EN 1194)

Tabelle 1: Charakteristische Werte der Festigkeits- und Steifigkeitseigenschaften in N/mm² und der Rohdichte in kg/m³ (für homogenes Brettschichtholz)

| Festigkeitsklasse des Brettschichtholzes | | GL 24h | GL 28h | GL 32h | GL 36h |
|--|-----------------|--------|--------|--------|--------|
| Biegefestigkeit | $f_{m,g,k}$ | 24 | 28 | 32 | 36 |
| Zugfestigkeit | $f_{t,0,g,k}$ | 16,5 | 19,5 | 22,5 | 26 |
| | $f_{t,90,g,k}$ | 0,4 | 0,45 | 0,5 | 0,6 |
| Druckfestigkeit | $f_{c,0,g,k}$ | 24 | 26,5 | 29 | 31 |
| | $f_{c,90,g,k}$ | 2,7 | 3,0 | 3,3 | 3,6 |
| Schubfestigkeit | $f_{v,g,k}$ | 2,7 | 3,2 | 3,8 | 4,3 |
| Elastizitätsmodul | $E_{0,g,mean}$ | 11 600 | 12 600 | 13 700 | 14 700 |
| | $E_{0,g,05}$ | 9 400 | 10 200 | 11 100 | 11 900 |
| | $E_{90,g,mean}$ | 390 | 420 | 460 | 490 |
| Schubmodul | $G_{g,mean}$ | 720 | 780 | 850 | 910 |
| Rohdichte | $\rho_{g,k}$ | 380 | 410 | 430 | 450 |

Strength Classes – glulam (DIN 1052)

Tabelle F.9 — Rechenwerte für die charakteristischen Festigkeits-, Steifigkeits- und Rohdichtekennwerte für homogenes und kombiniertes Brettschichtholz der Festigkeitsklassen GL24 bis GL36

| | 1 | 2 | 3 | 4 | 5 | 6 | 7 | 8 | 9 |
|--|---|--------|-------|--------|--------|--------|--------|--------|--------|
| 1 | Festigkeitsklasse ^a | GL24h | GL24c | GL28h | GL28c | GL32h | GL32c | GL36h | GL36c |
| Festigkeitskennwerte in N/mm ² | | | | | | | | | |
| 2 | Biegung $f_{m,k}^{b,c}$ | 24 | 24 | 28 | 28 | 32 | 32 | 36 | 36 |
| 3 | Zug parallel $f_{t,0,k}$ | 16,5 | 14 | 19,5 | 16,5 | 22,5 | 19,5 | 26 | 22,5 |
| 4 | Zug rechtwinklig $f_{t,90,k}$ | 0,5 | | | | | | | |
| 5 | Druck parallel $f_{c,0,k}$ | 24 | 21 | 26,5 | 24 | 29 | 26,5 | 31 | 29 |
| 6 | Druck rechtwinklig $f_{c,90,k}$ | 2,7 | 2,4 | 3,0 | 2,7 | 3,3 | 3,0 | 3,6 | 3,3 |
| 7 | Schub und Torsion $f_{v,k}^d$ | 3,5 | | | | | | | |
| Steifigkeitskennwerte in N/mm ² | | | | | | | | | |
| 8 | Elastizitätsmodul parallel $E_{0,mean}^e$ | 11 600 | 11600 | 12 600 | 12 600 | 13 700 | 13 700 | 14 700 | 1 4700 |
| 9 | rechtwinklig $E_{90,mean}^e$ | 390 | 320 | 420 | 390 | 460 | 420 | 490 | 460 |
| 10 | Schubmodul $G_{mean}^{d,e}$ | 720 | 590 | 780 | 720 | 850 | 780 | 910 | 850 |
| Rohdichtekennwerte in kg/m ³ | | | | | | | | | |
| 11 | Rohdichte ρ_k | 380 | 350 | 410 | 380 | 430 | 410 | 450 | 430 |

^a Frühere Bezeichnungen: GL24 = BS11; GL28 = BS14; GL32 = BS16; GL36 = BS18; homogenes Brettschichtholz erhält die Zusatzkennzeichnung „h“, kombiniertes Brettschichtholz erhält die Zusatzkennzeichnung „c“.

Strength Classes – glulam (EN 1995-1-1)

Warning Letter !!

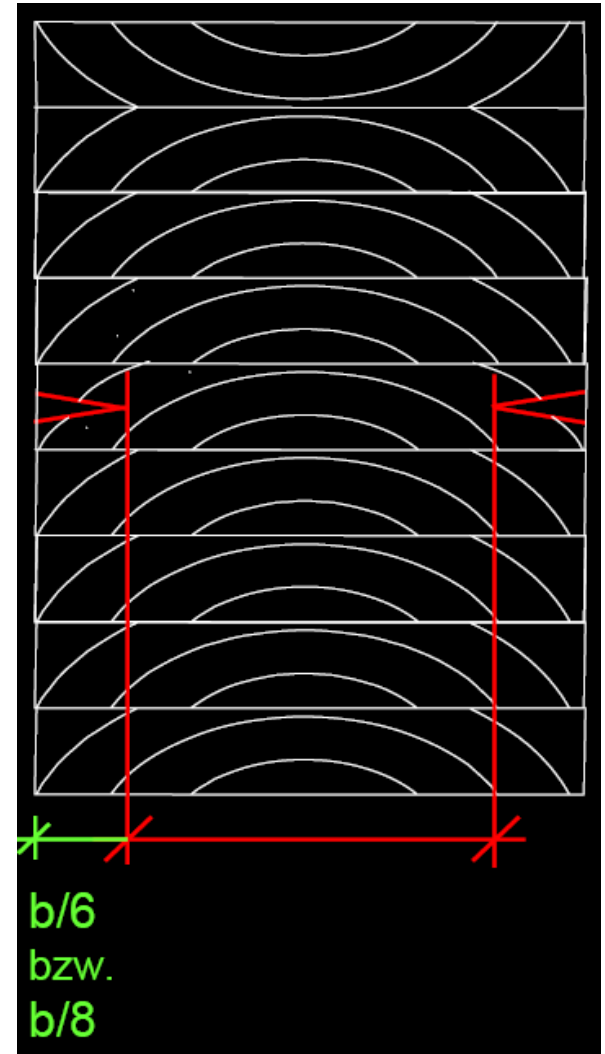
Solid timber: $f_{v.k} = 2,0 \text{ N/mm}^2$

Glulam: $f_{v.k} = 2,5 \text{ N/mm}^2$

will be taken into account by a factor k_{cr}

k_{crack} -value

$$f_{v,d} = \frac{k_{crack} \cdot f_{v,k} \cdot k_{mod}}{\gamma_M}$$



Wood based panels

Wood based panels covered by EN 1995-1-1

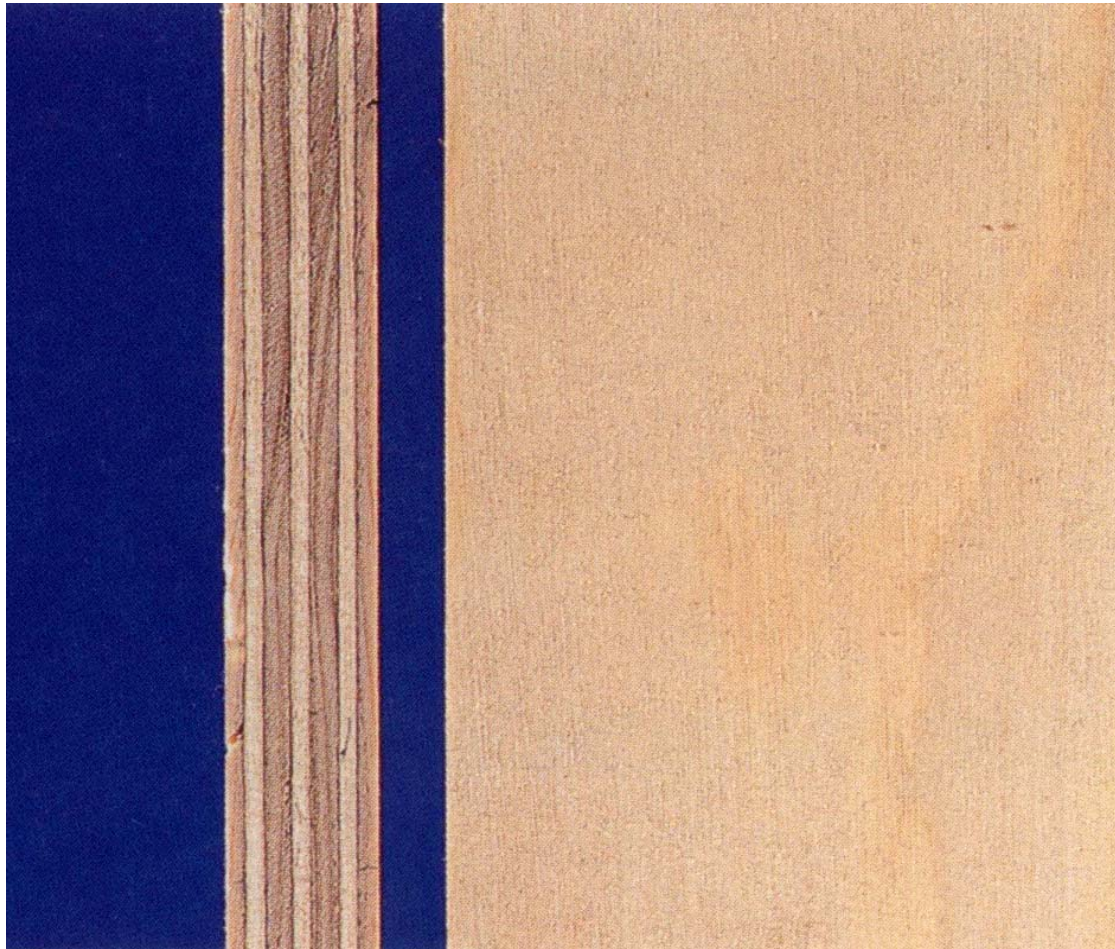
Missing materials:

Cement bonded particle board,

gypsum based panels,

X – lam (cross laminated glulam)

Plywood (EN 636)



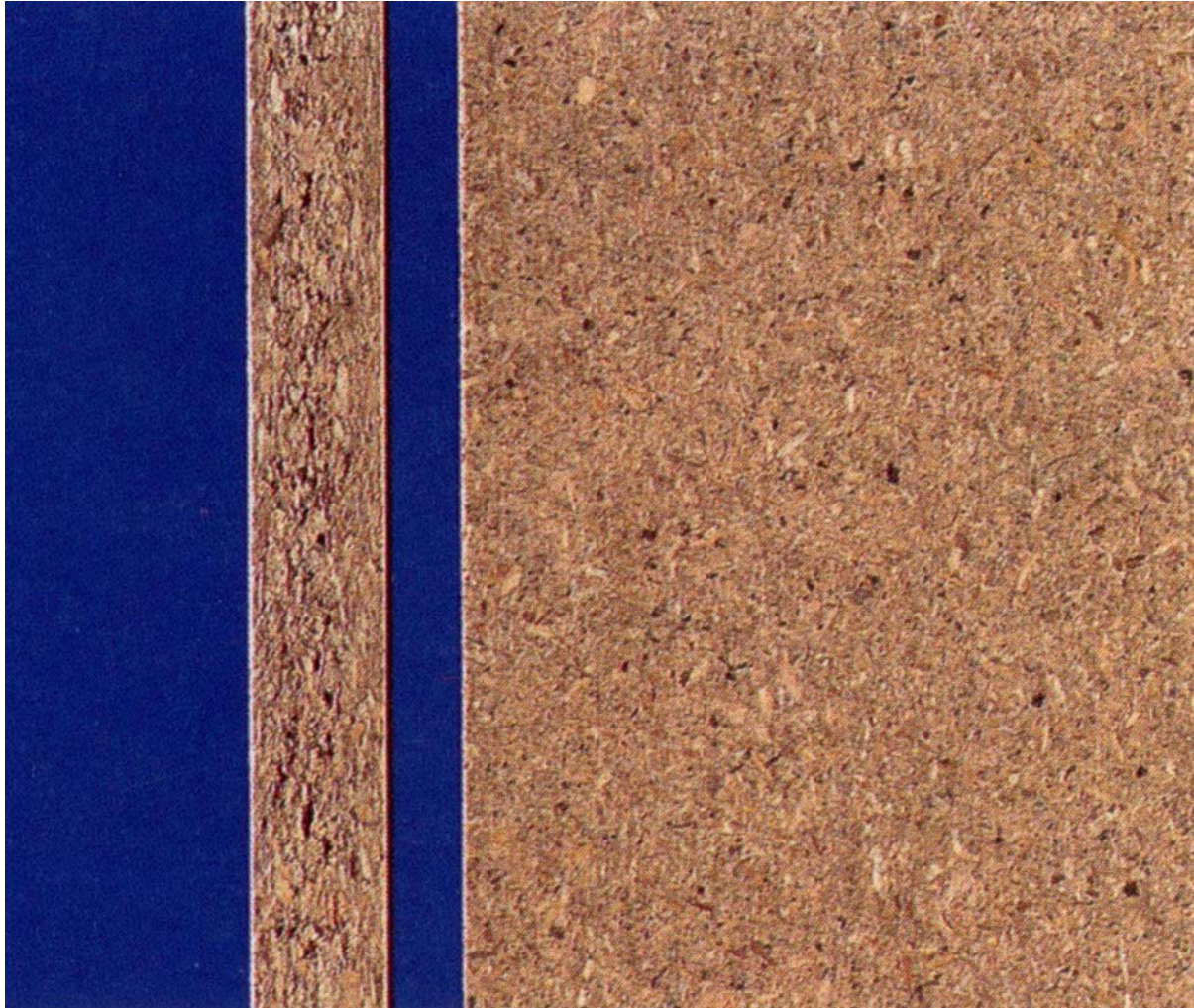
LVL (EN 14374)



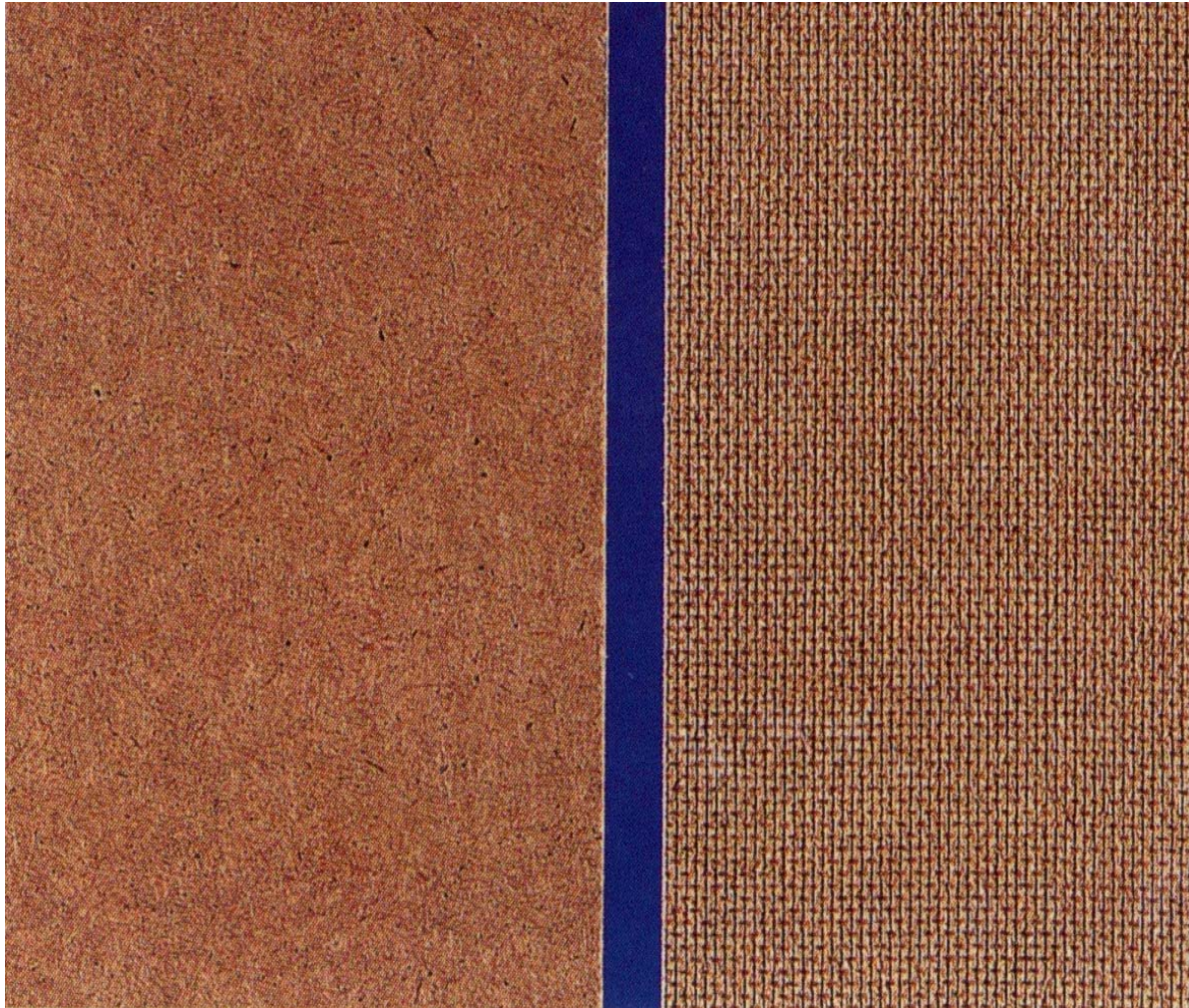
OSB (EN 300)



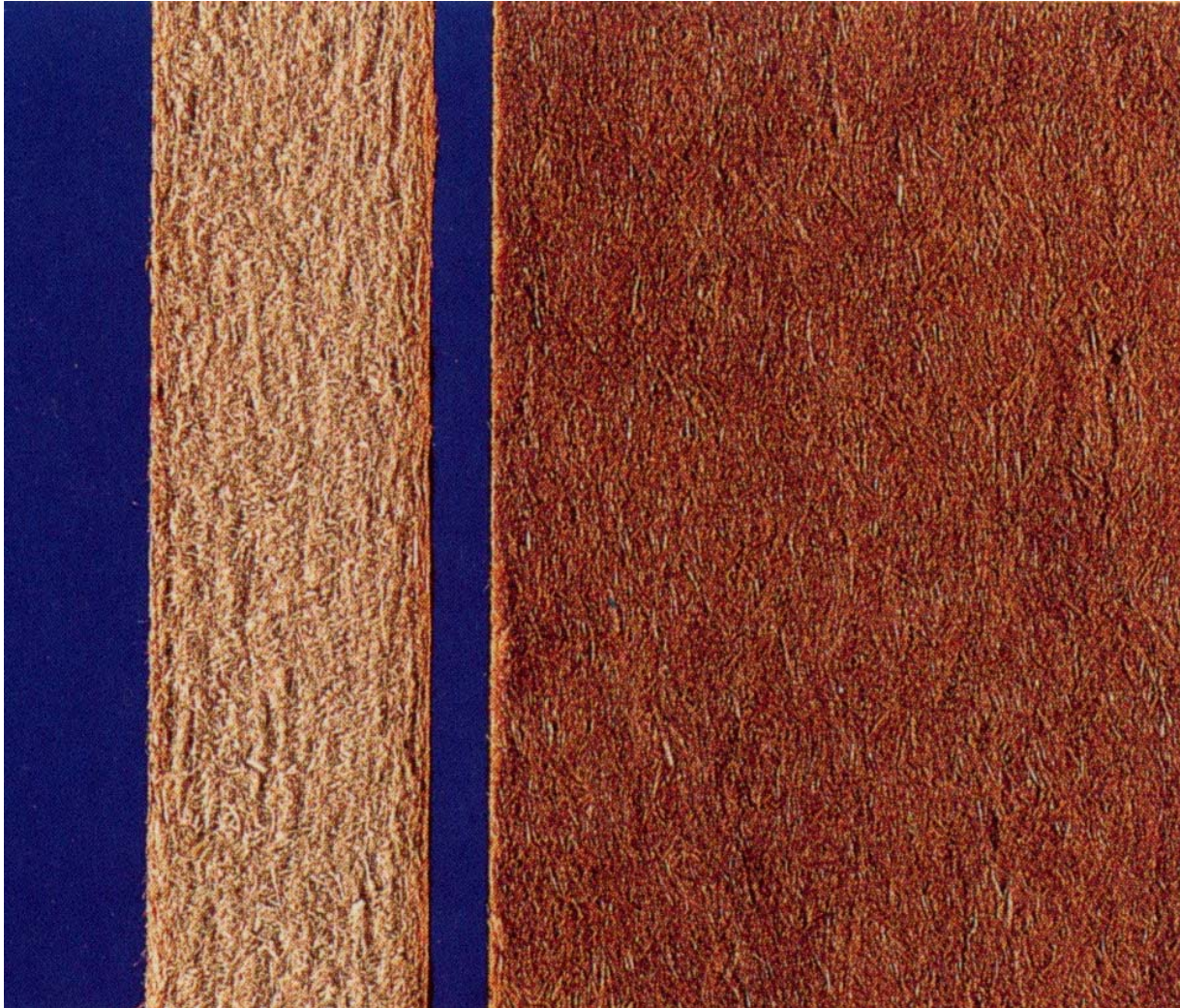
Particleboard (EN 312)



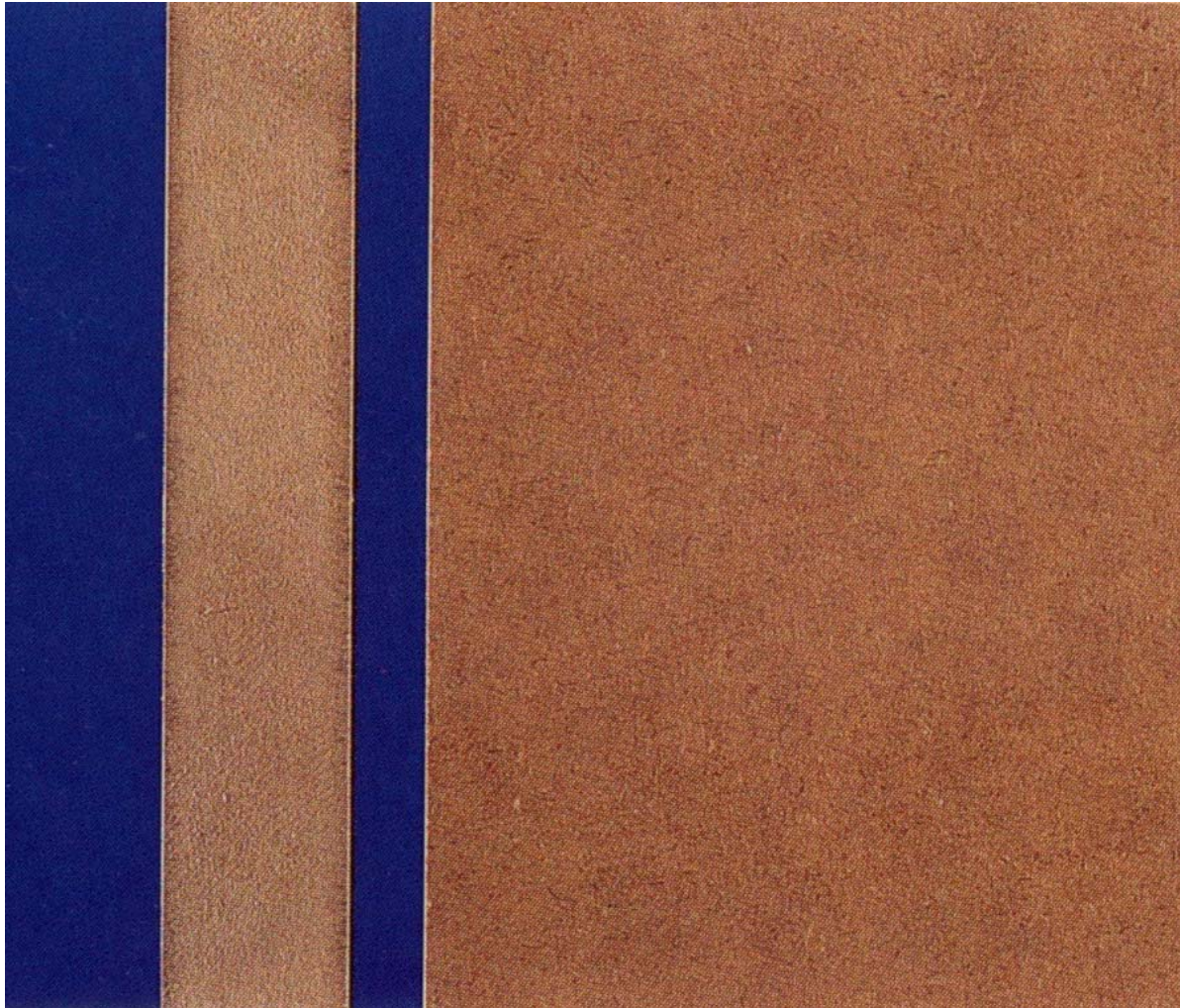
Fibreboard, hard (EN 622-2)



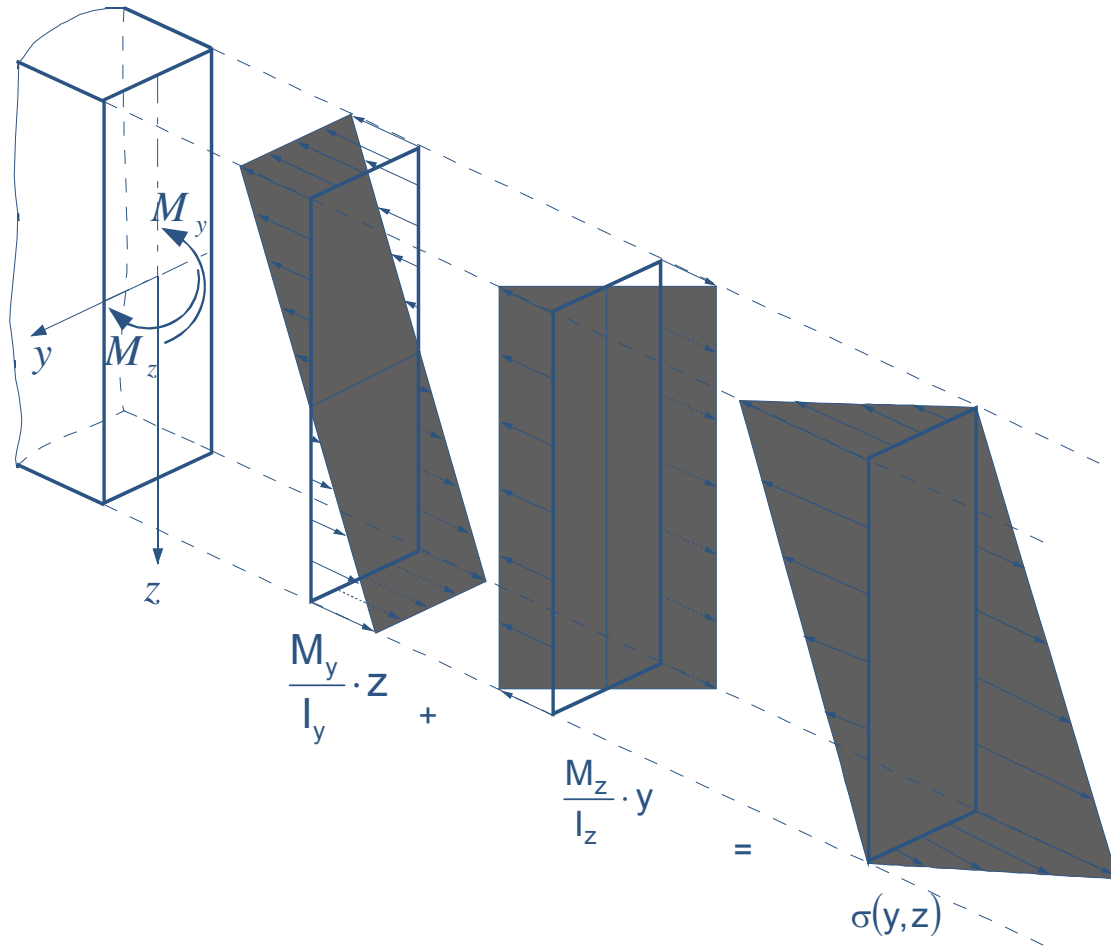
Fibreboard medium (EN 622-3)



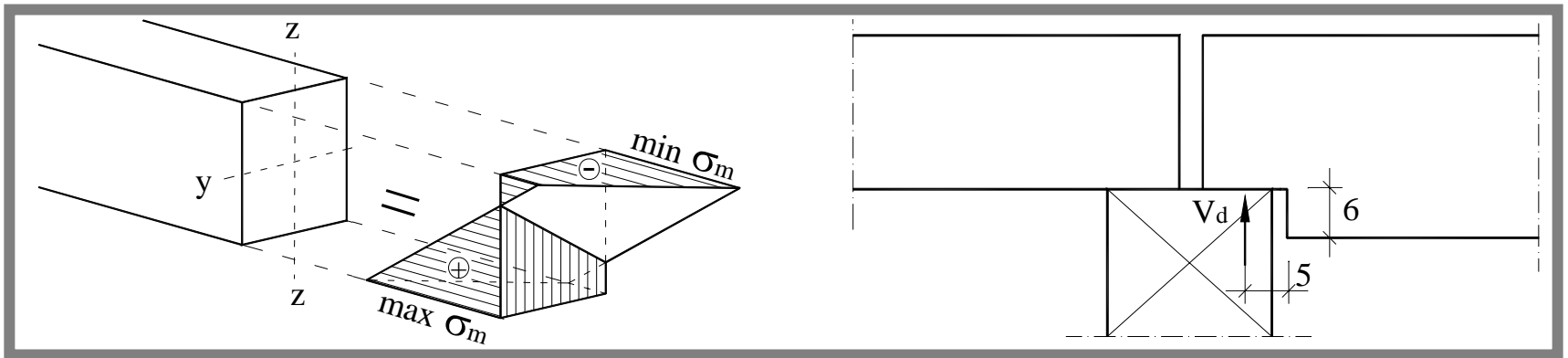
Fibreboard MDF (EN 622-5)



Beams and columns



Design resistance for cross-sections



Design value of material properties:

Ultimate limit state:

$$X_d = k_{mod} \cdot \frac{X_{05}}{\gamma_M}$$

Bending strength: $f_{m,d} = k_{mod} \cdot \frac{f_{m,k}}{\gamma_M}$

Tensile strength: $f_{t,0,d} = k_{mod} \cdot \frac{f_{t,0,k}}{\gamma_M}$

Servicability limit state:

$$X_d = X_m$$

Modulus of elasticity: $E_d = E_{0,mean}$

Shear

$$\tau_d = \frac{V_d \cdot S}{I \cdot b} \leq f_{v,d}$$

$$\frac{\tau_d}{f_{v,d}} \leq 1$$

V_d = design value of the shear force

S = static moment (section modulus)

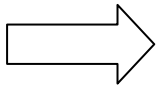
= $b \cdot h^2 / 8$ (rectangle cross-section)

I = second moment of area (moment of inertia)

= $b \cdot h^3 / 12$ (rectangle cross-section)

b = width

$f_{v,d}$ = design shear strength for the actual condition



$$\tau_d = 1,5 \cdot \frac{V_d}{A} \leq f_{v,d}$$

$$\frac{1,5 \cdot V_d / A}{f_{v,d}} \leq 1$$

$$\tau_d = 15 \cdot \frac{V_d}{A} \leq f_{v,d}$$

$$15 \cdot \frac{V_d/A}{f_{v,d}} \leq 1$$

$$\left\{ \begin{array}{l} \tau_d \text{ in [N/mm}^2\text{]} \\ V_d \text{ in [kN]} \\ A \text{ in [cm}^2\text{]} \\ f_{v,d} \text{ in [N/mm}^2\text{]} \end{array} \right.$$

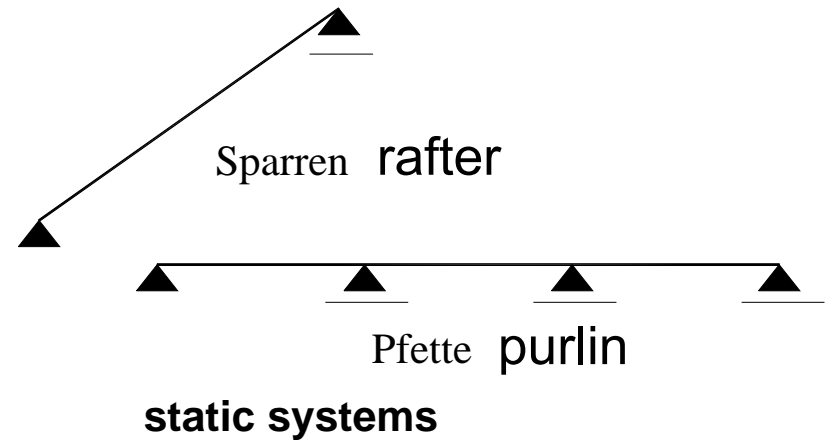
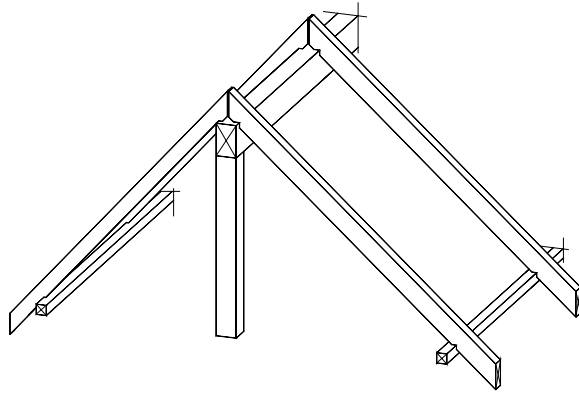
dimensioning

$$\text{erf } A \geq 15 \cdot \frac{V_d}{f_{v,d}} \text{ with } \left\{ \begin{array}{l} A \text{ in [cm}^2\text{]} \\ V_d \text{ in [kN]} \\ f_{v,d} \text{ in [N/mm}^2\text{]} \end{array} \right.$$

For sawn timber C 24, service class 2 and medium term action:

$$\text{erf } A \geq 9 \cdot V_d \text{ with } \left\{ \begin{array}{l} A \text{ in [cm}^2\text{]} \\ V_d \text{ in [kN]} \end{array} \right.$$

Roof construction



uniaxial bending

$$\sigma_{m,d} = \frac{M_d}{W_n} \leq f_{m,d}$$

$$\frac{M_d / W_n}{f_{m,d}} \leq 1$$

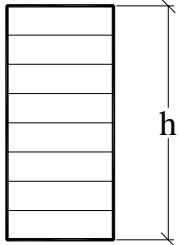
- $\sigma_{m,d}$ = design value of bending stress
- M_d = design value of bending moment
- W_n = netto moment of resistance considering the cross section weaks
- $f_{m,d}$ = design value of bending strength

Ultimate limit state

$$\sigma_{m,d} = 1000 \cdot \frac{M_d}{W_n} \leq f_{m,d} \quad \left\{ \begin{array}{l} \sigma_{m,d} \text{ in [N/mm}^2\text{]} \\ M_d \text{ in [kNm]} \\ W_n \text{ in [cm}^3\text{]} \\ f_{m,d} \text{ in [N/mm}^2\text{]} \end{array} \right.$$

$$1000 \cdot \frac{M_d / W_n}{f_{m,d}} \leq 1$$

Influence of height of glulam

| | | |
|---|---------------------------------------|--|
|  | $600 \text{ mm} \leq h$ | $f_{m,y,k}$ |
| | $250 \text{ mm} < h < 600 \text{ mm}$ | $f_{m,y,k} \cdot \left(\frac{600}{h}\right)^{0,1}$ |
| | $h \leq 250 \text{ mm}$ | $f_{m,y,k} \cdot 1,1$ |

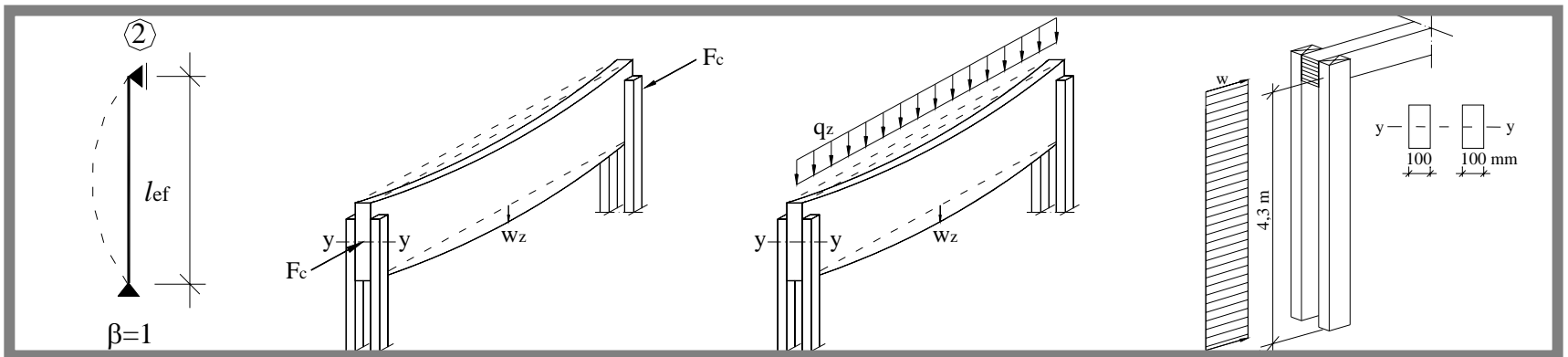
Dimensioning

$$\text{erf } W_n \geq 1000 \cdot \frac{M_d}{f_{m,d}} \text{ mit } \begin{cases} W_n \text{ in } [cm^3] \\ M_d \text{ in } [kNm] \\ f_{m,d} \text{ in } [N/mm^2] \end{cases}$$

For sawn timber C 24, service class 2 and medium term action:

$$\text{erf } W_n \geq 68 \cdot M_d \text{ with } \begin{cases} W_n \text{ in } [cm^3] \\ M_d \text{ in } [kNm] \end{cases}$$

Stability of Members



Compression members endangered by buckling

(2)P Column stability and lateral torsional stability shall be verified using the characteristic properties, e.g. $E_{0,05}$

imperfections \Rightarrow additional bending moment

Structural design calculation using compressive stress values and reduced compressive strength:

$$\sigma_{c,0,d} = \frac{F_{c,0,d}}{A_n} \leq k_c \cdot f_{c,0,d}$$

$$\frac{F_{c,0,d}/A_n}{k_c \cdot f_{c,0,d}} \leq 1$$

- A_n :** local cross section weakenings might be neglected at the stress verification if they are not situated in the middle third of the buckling length.
- k_c :** local cross section weakenings might be neglected at the calculation of the buckling coefficient.

Buckling coefficient

$$k_c = \frac{1}{k + \sqrt{k^2 - \lambda_{rel,c}^2}} \leq 1$$

$$k = 0,5 \cdot \left[1 + \beta_c \cdot (\lambda_{rel,c} - 0,3) + \lambda_{rel,c}^2 \right]$$

$$\beta_c = 0,2 \text{ for solid timber}$$
$$0,1 \text{ for glued laminated timber and LVL}$$

$$\lambda_{rel,c} = \text{Relative Slenderness} = \frac{l_{ef}}{\pi \cdot i} \cdot \sqrt{\frac{f_{c,0,k}}{E_{0,05}}} = \frac{\lambda}{\pi} \cdot \sqrt{\frac{f_{c,0,k}}{E_{0,05}}}$$

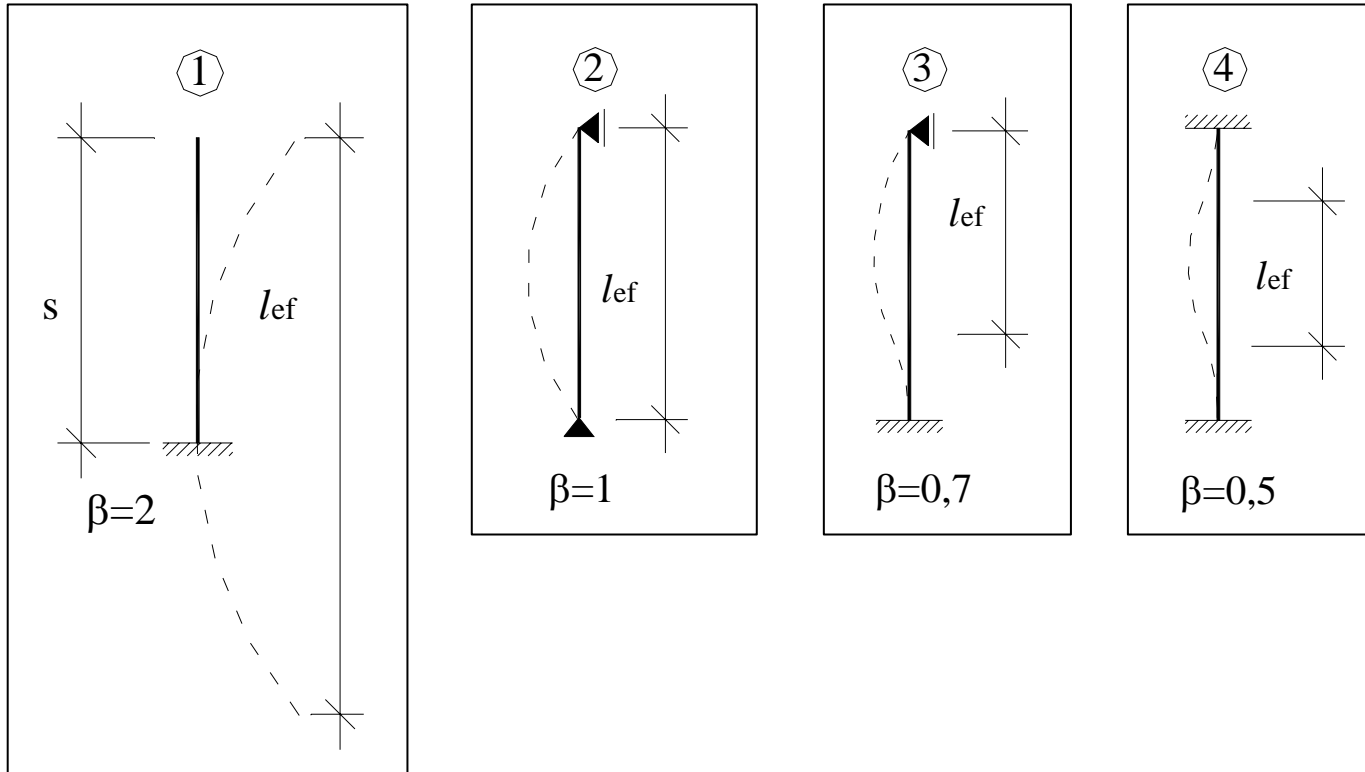
$$\lambda = \frac{l_{ef}}{i} = \text{Slenderness}$$

$$l_{ef} = \beta \cdot s = \text{effective length}$$

$$\beta = \text{buckling length coefficient}$$

$$i = \sqrt{I/A}$$

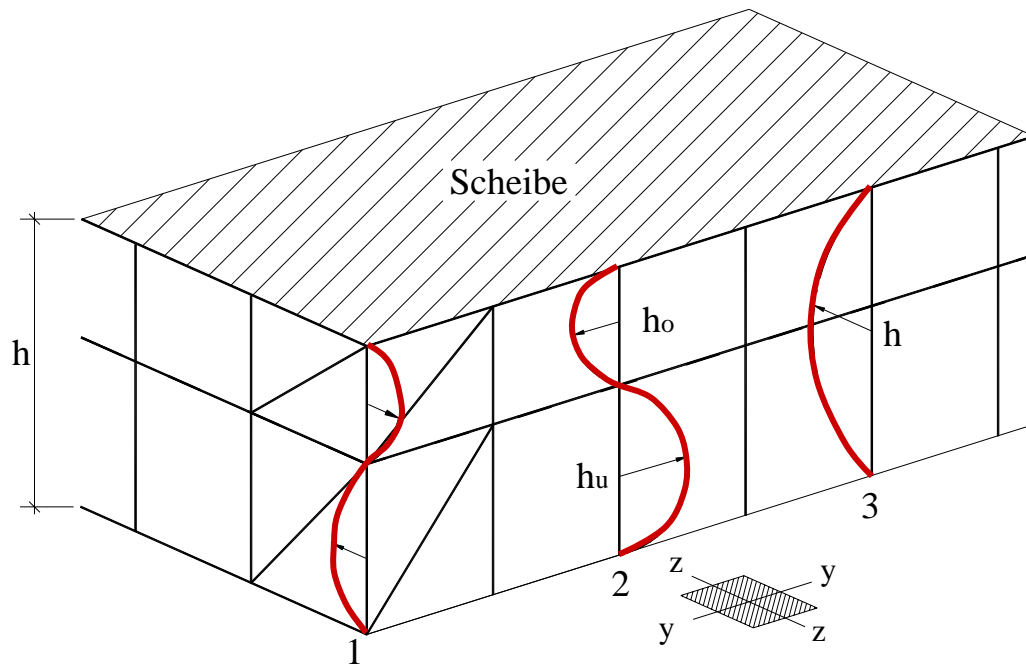
Buckling length coefficient β



Compression member with intermediate lateral support:

➔ buckling length = distance of lateral support

different buckling lengths $l_{ef,y}$ and $l_{ef,z}$:



Design calculation

$$\frac{\sigma_{c,0,d}}{k_{c,y} f_{c,0,d}} + \frac{\sigma_{m,y,d}}{f_{m,y,d}} + k_m \frac{\sigma_{m,z,d}}{f_{m,z,d}} \leq 1$$

$$\frac{\sigma_{c,0,d}}{k_{c,z} f_{c,0,d}} + k_m \frac{\sigma_{m,y,d}}{f_{m,y,d}} + \frac{\sigma_{m,z,d}}{f_{m,z,d}} \leq 1$$

Design calculation

1. determination of buckling lengths ℓ_{ef} for buckling around the principal axis
2. calculation of the slenderness ratio λ_y and λ_z

$$\boxed{\lambda = \ell_{ef} / i} \quad \text{with} \quad i = 0,289 \cdot h \quad \text{resp.} \quad = 0,289 \cdot w \quad \text{at rectangular cross sections}$$

3. determination of instability factors $k_{c,y}$ und $k_{c,z}$

4. verification of buckling resistance

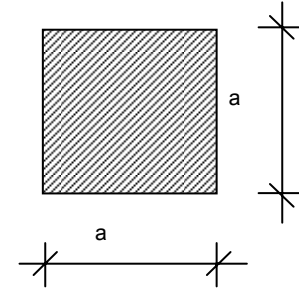
$$\boxed{\sigma_{c,0,d} = 10 \cdot \frac{F_{c,0,d}}{A_n} \leq k_c \cdot f_{c,0,d}}$$

$$\boxed{10 \cdot \frac{F_{c,0,d} / A_n}{k_c \cdot f_{c,0,d}} \leq 1}$$

$$\left\{ \begin{array}{l} \sigma_{c,0,d} \text{ in [N/mm}^2\text{]} \\ F_{c,0,d} \text{ in [kN]} \\ A_n \text{ in [cm}^2\text{]} \\ f_{c,0,d} \text{ in [N/mm}^2\text{]} \end{array} \right.$$

**Design resistance of squared columns C 24 in
Service class 2 for medium action load**

for axial compression



| a | A | Nd, max in kN for a buckling length of lef in m | | | | | | | | | | |
|-----|-------|---|------|------|------|------|------|------|------|------|------|------|
| | | 2,00 | 2,50 | 3,00 | 3,50 | 4,00 | 4,50 | 5,00 | 5,50 | 6,00 | 6,50 | 7,00 |
| 100 | 10000 | 72 | 50,4 | 36,4 | 27,4 | 21,3 | 17 | 13,9 | 11,5 | 9,7 | 8,3 | 7,2 |
| 120 | 14400 | 130 | 97,6 | 72,5 | 55,2 | 43,2 | 34,6 | 28,3 | 23,6 | 20 | 17,1 | 14,8 |
| 140 | 19600 | 202 | 164 | 127 | 98,7 | 78 | 62,9 | 51,6 | 43,1 | 36,6 | 31,4 | 27,2 |
| 160 | 25600 | 284 | 247 | 202 | 161 | 129 | 105 | 86,5 | 72,5 | 61,5 | 52,9 | 45,9 |
| 180 | 32400 | 375 | 340 | 293 | 243 | 199 | 163 | 136 | 114 | 97,1 | 83,6 | 72,7 |
| 200 | 40000 | 476 | 444 | 399 | 343 | 288 | 240 | 201 | 170 | 146 | 126 | 109 |
| 220 | 48400 | 587 | 557 | 514 | 459 | 397 | 337 | 286 | 244 | 209 | 181 | 158 |
| 240 | 57600 | 709 | 679 | 639 | 586 | 522 | 454 | 391 | 336 | 290 | 252 | 221 |
| 260 | 67600 | 841 | 812 | 773 | 723 | 660 | 588 | 515 | 448 | 390 | 340 | 299 |

Thank you very much
for your attention!